



Energy Conservation Building Code-2017

19th July 2021

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Technical Session 1

01

Introduction

02

Scope

03

Compliance and Approach

04

Building Envelope

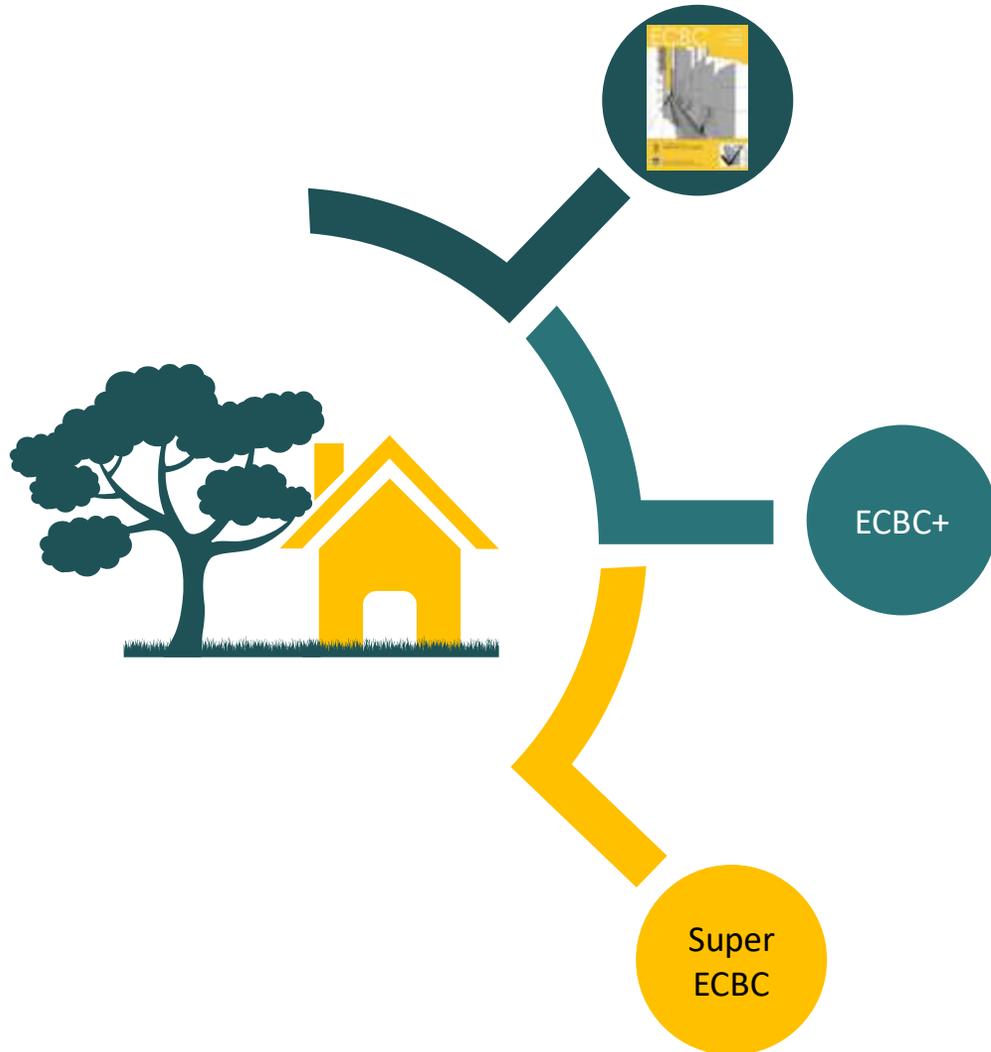
05

Comfort System and Controls

INTRODUCTION

Energy Conservation Building Code

Energy Conservation Building Code (Code) is to provide minimum requirements for the energy-efficient design and construction of buildings.



Energy Conservation Building Code 2017 §1 to §14

- Scope §2
- Compliance Approaches- Mandatory, Prescriptive, WBP §3
- Technical Scope: MEPS (§4 to §7)

ECBC+, Super ECBC, NZEB

- Progressive Approach
- Step Process
- Case Study

SCOPE

ECBC 2017 - SCOPE

COMPLIANCE MECHANISM

New Building

- The Code is applicable to buildings or building complexes that have a connected load of 100 kW or greater or a contract demand of 120 kVA or greater and are intended to be used for commercial purposes.
- Buildings intended for private residential purposes only are not covered by the Code.

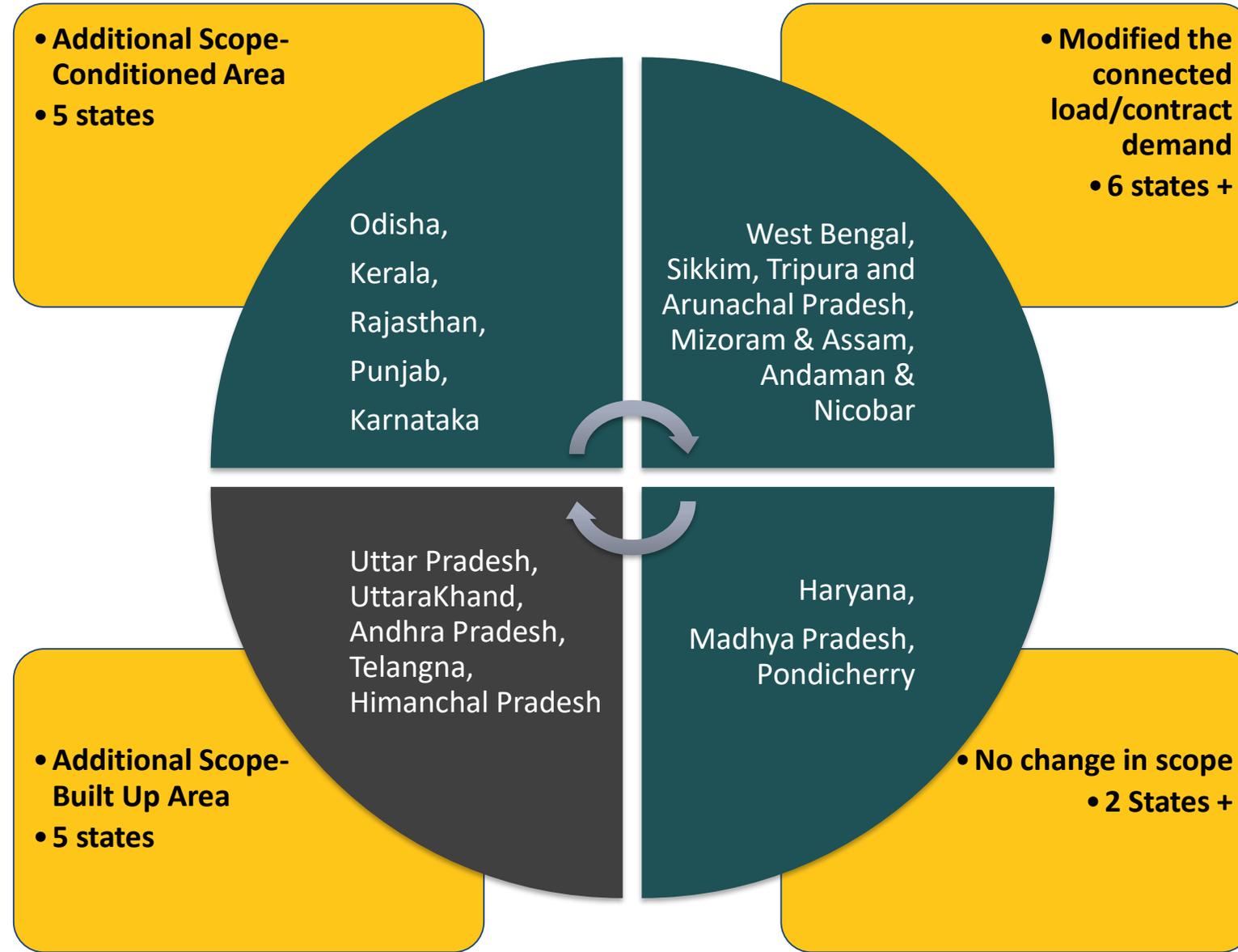
Additions and Alterations to Existing Buildings

- If any existing building after additions or alterations changes its connected load to 100 kilo-Watt (kW) or above or a contract demand of 120 kilo-Volt Ampere (kVA) or above shall comply with the provisions of §4 through §7.

Retrofitting

- Building Envelope
- Mechanical systems and equipment, including HVAC
- Interior and exterior lighting
- Electrical power and Renewable Energy

ECBC SCOPE VARIATIONS IN VARIOUS STATES



ECBC 2017 - SCOPE

APPLICABLE BUILDING SYSTEMS

- Building Envelope
- Mechanical systems and equipment, including heating, ventilating, and air conditioning, service hot water heating
- Interior and exterior lighting
- Electrical power and motors

EXEMPTIONS

- Buildings that do not use either electricity or fossil fuels
- Equipment and portions of building systems that use energy primarily for manufacturing processes
- Safety, Health and Environmental codes take precedence

Compliance & Approach



All pertinent data and features of the building



Equipment and systems in sufficient detail

This is done in order to permit the authority having jurisdiction to verify that the building complies with the requirements of the code. The details should include, but not limited to the following building system.

BUILDING ENVELOPE



MECHANICAL SYSTEM



LIGHTS



ELECTRICAL POWER



ECBC Levels

ENERGY EFFICIENCY PERFORMANCE LEVEL



ECBC Buildings shall demonstrate compliance by adopting the mandatory and prescriptive requirements or by following the provisions of the Whole Building Performance (WBP)



Compliance is done by adopting the mandatory and prescriptive requirements listed under ECBC+ compliant Building requirements or by following the provisions of the Whole Building Performance (WBP)

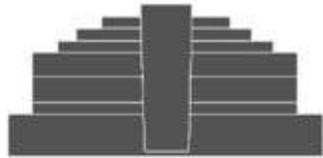


Super ECBC Buildings shall demonstrate compliance by adopting the mandatory and prescriptive requirements listed under Super ECBC Compliant Building requirements or by following the provisions of the Whole Building Performance (WBP)

ECBC 2017

BUILDING CLASSIFICATION

Any one or more building or part of a building with commercial use is classified as per the functional requirements of its design, construction, and use.



HOSPITALITY

Star Hotel
No Star Hotel
Resort



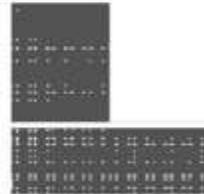
SHOPPING COMPLEX

Shopping Mall
Stand-alone Retails
Open Gallery Malls
Super Markets



EDUCATIONAL

College
University
Institution
School



BUSINESS

Daytime Use
24- hours Use



HEALTH CARE

Hospital
Out-patient Healthcare



ASSEMBLY

Multiplex
Theatre
Building used for Transport Services

Mix use
building Types
<90%

Minimum Energy Performance Standards

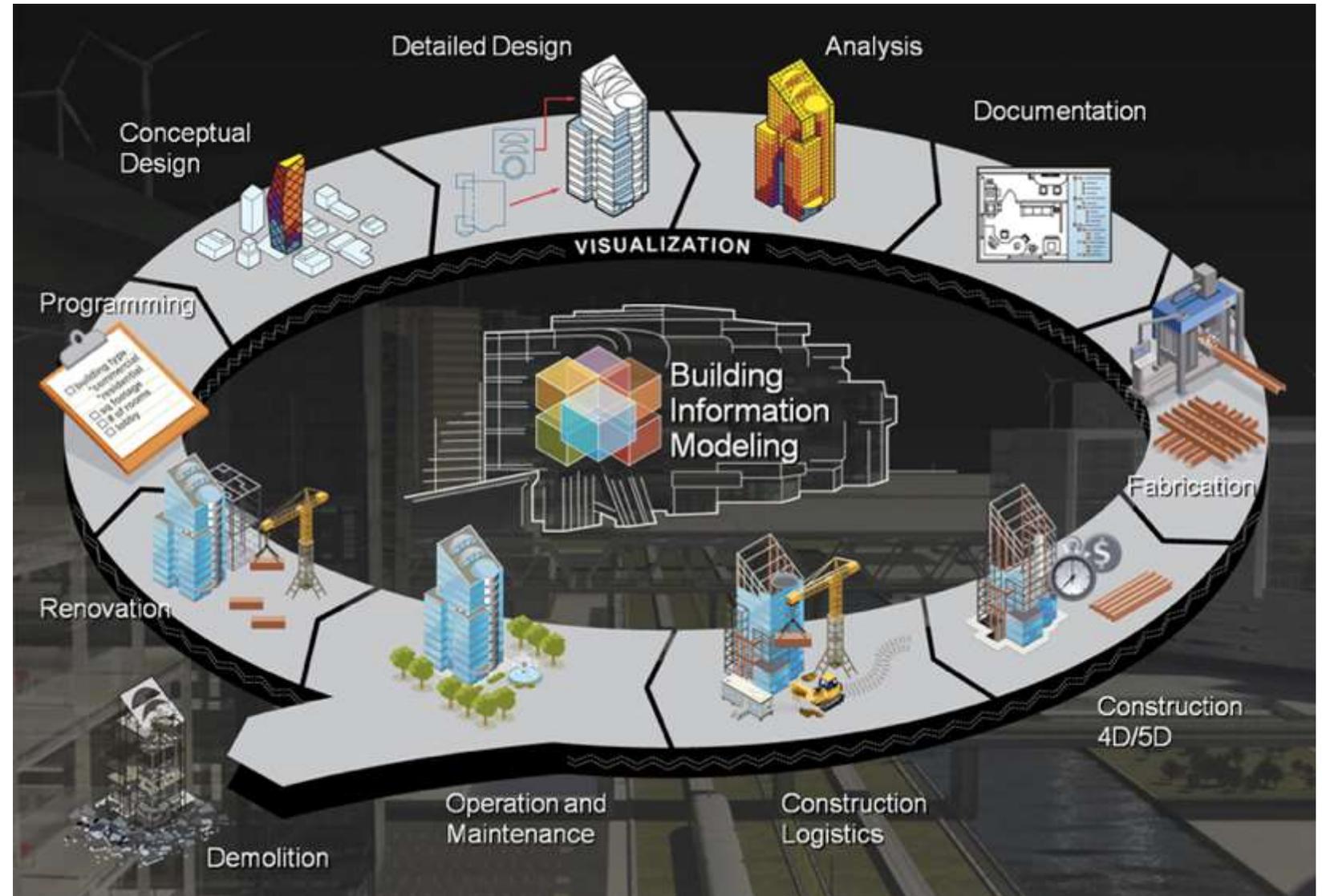
Project Life-Cycle

Building
Envelope

Comfort
Systems &
Controls

Lighting &
Controls

Electrical Power &
Renewable

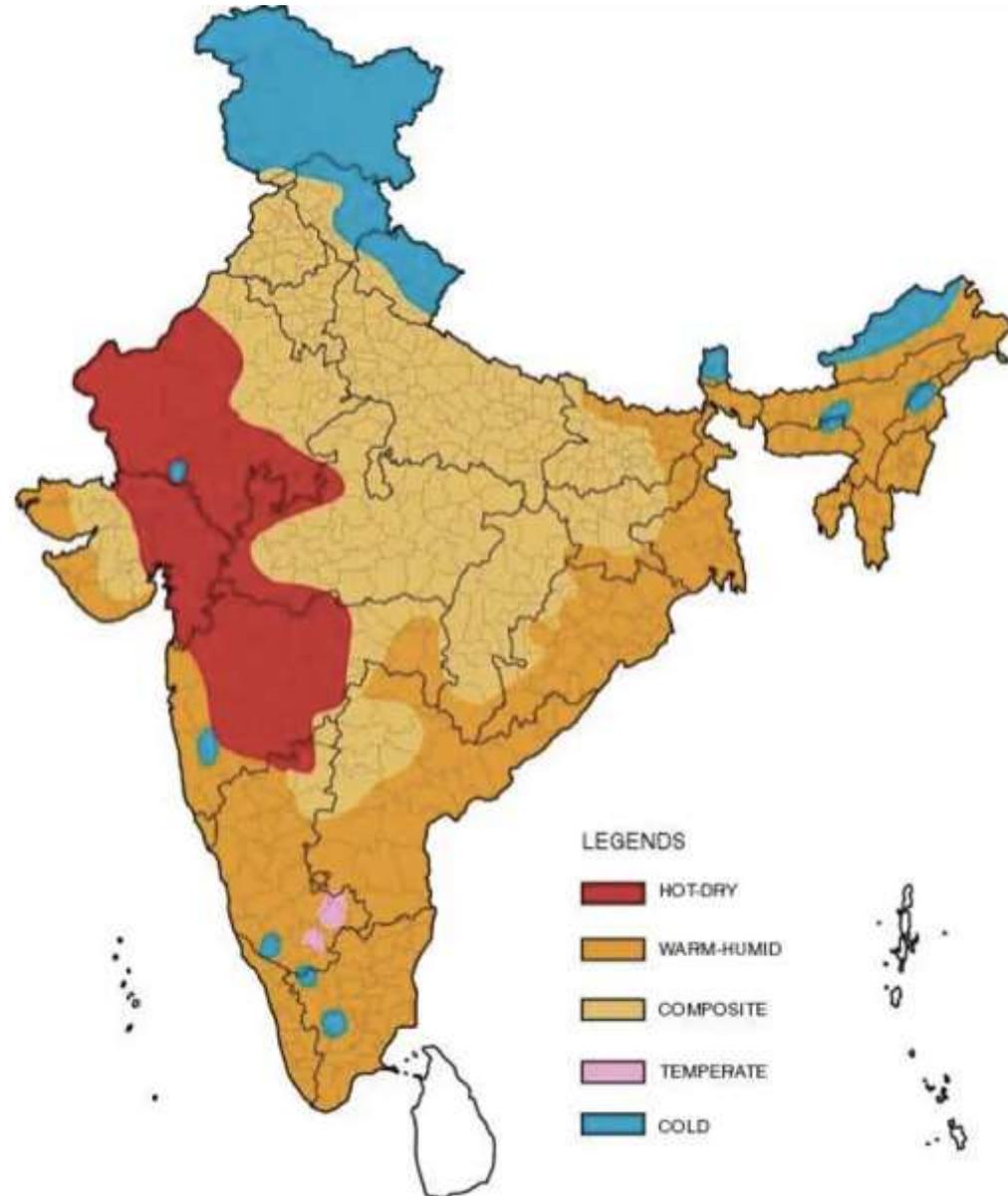


Building Envelope

CLIMATIC ZONES OF INDIA

Identifies 5 climate zones in India and suggests different Compliance for different zones

- Hot – Dry
- Warm – Humid
- Composite
- Temperate
- Cold



The laws of physics dictate the thermal behavior of a building

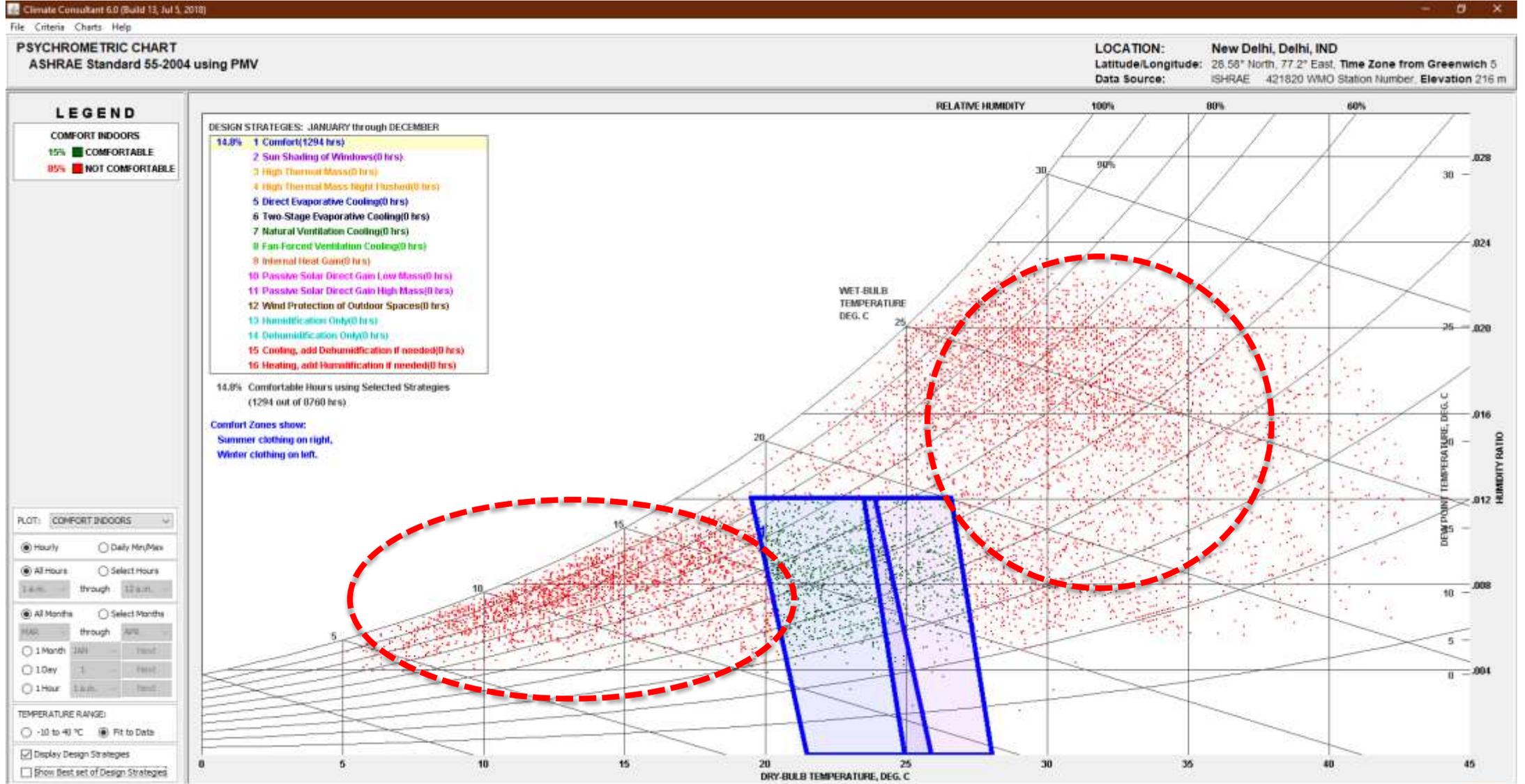


source: Edge

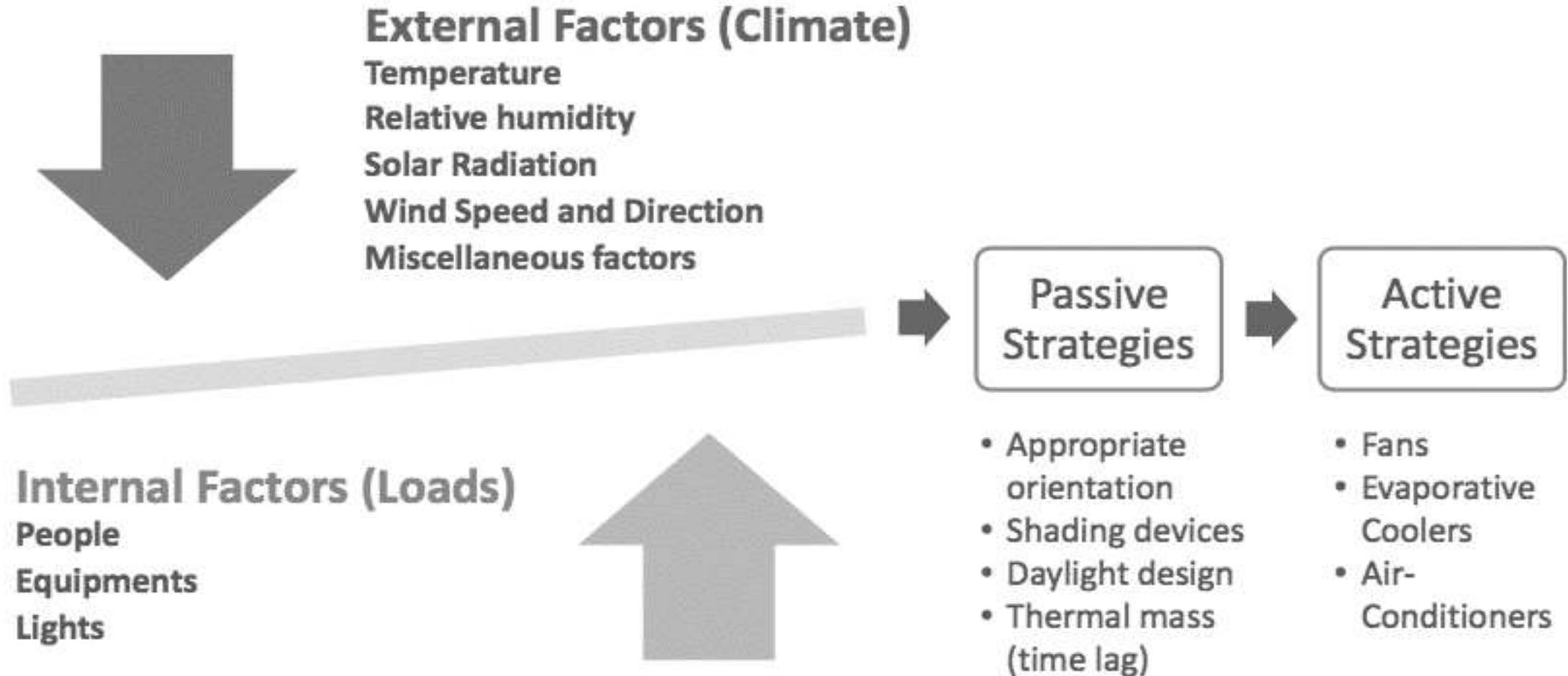
Composite Climate Zone

Thermal Requirements	Physical Manifestation
Reduce Heat Gain in Summer and Reduce Heat Loss in Winter	
Decrease exposed surface area	Orientation and shape of building. Use of trees as wind barriers
Increase thermal resistance	Roof insulation and wall insulation
Increase thermal capacity (Time lag)	Thicker walls
Increase buffer spaces	Air locks/Balconies
Decrease air exchange rate	Weather stripping
Increase shading	Walls, glass surfaces protected by overhangs, fins and trees
Increase surface reflectivity	Pale color, glazed china mosaic tiles, etc.
Reduce solar heat gain	Use glazing with lower SHGC and provide shading for windows. Minimize glazing in East and West
Promote Heat Loss in Monsoon	
Increase air exchange rate (Ventilation)	Courtyards/wind towers/arrangement of openings
Increase humidity levels in dry summer	Trees and water ponds for evaporative cooling
Decrease humidity in monsoon	Dehumidifiers/desiccant cooling

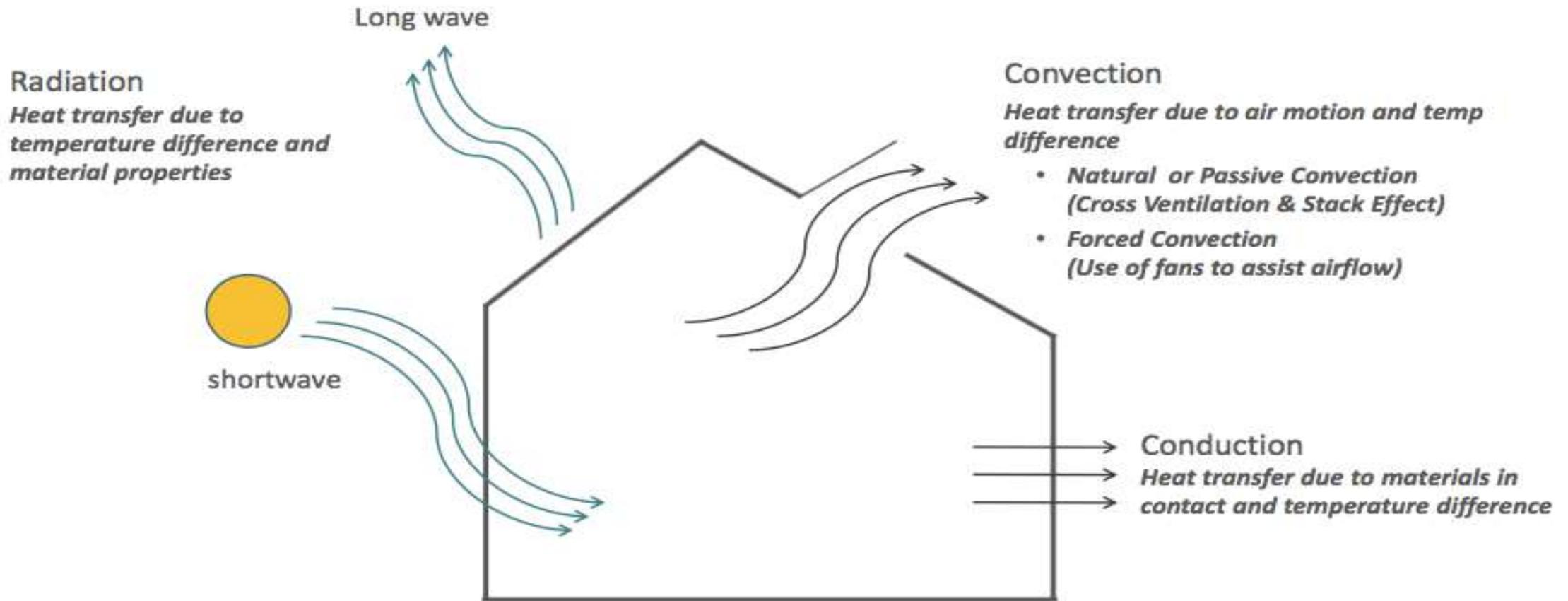
Psychrometric Chart



Optimizing Energy Use for Thermal Comfort



Building Heat Transfer

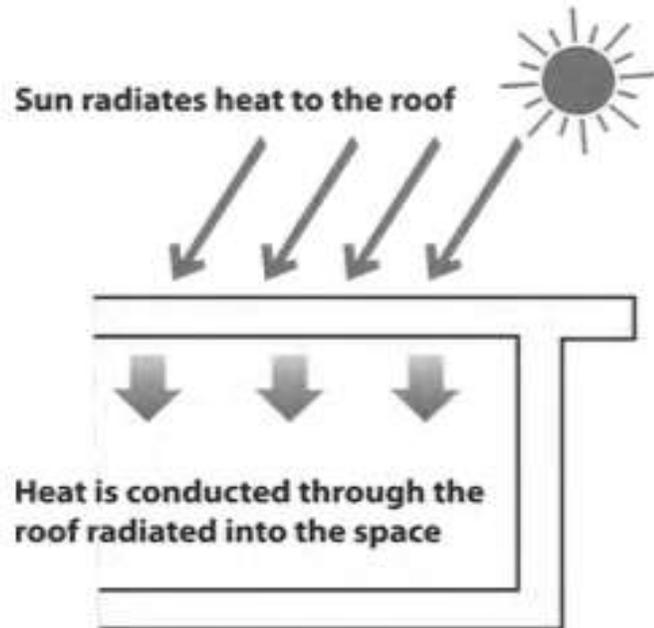


TOTAL ENVELOPE HEAT TRANSFER = Conduction + Convection + Radiation

Building Heat Transfer

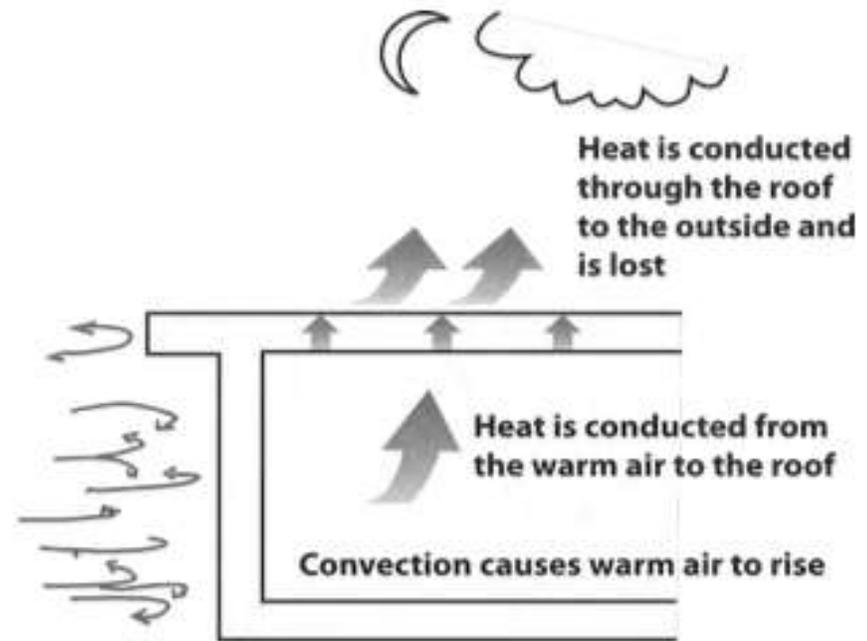
Day Time Heat Transfer

Heat Transfer takes place from **OUTSIDE TO INSIDE** of the building ($T_{out} > T_{in}$)



Night Time Heat Transfer

Heat Transfer takes place from **INSIDE to OUTSIDE** of the building ($T_{out} < T_{in}$)



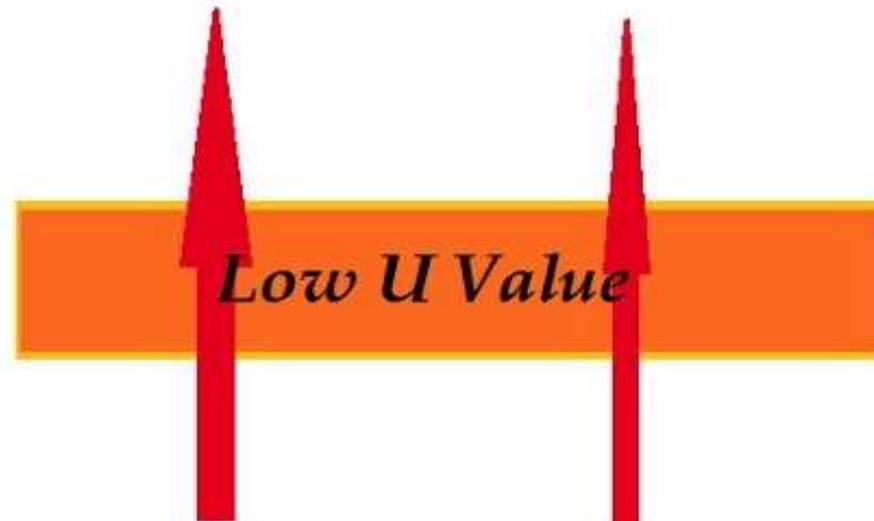
Building Heat Transfer

- Conductance to heat flow
- Reciprocal of Thermal Resistance (R)
- Lower the U-Value the better the performance of insulation
- Measures heat transfer through the envelope due to a temperature difference between the indoors and outdoors (Unit = $\text{W}/\text{m}^2\cdot\text{K}$)

Higher U Value = Higher Heat Loss



Lower U Value - Lower Heat Loss



Building Components

Building Envelope

Appropriate Orientation & Shading

Enhanced Roof, Wall, Glazing

Daylight

Comfort Systems & Controls

Natural ventilation

Comfort Systems

Lighting & Controls

Lighting Controls

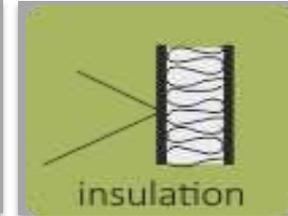
Lighting Power Density

Electrical

Electrical Power

Renewable Energy

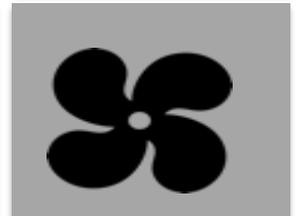
Envelope



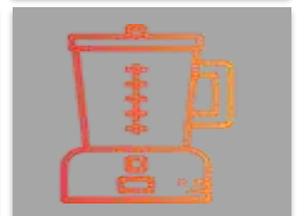
Lighting



Comfort



Plug loads



Renewable



BUILDING ENVELOPE

Building Envelope

Envelope Design Considerations ECBC §4



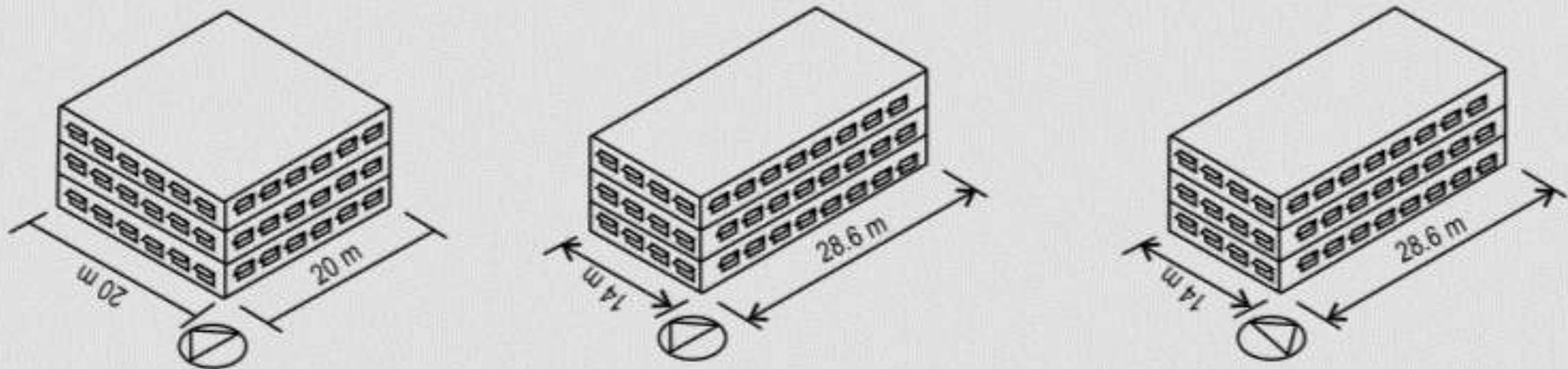
- **Appropriate Orientation & Shading**
- Enhanced Wall & Roof Insulation
- Efficient Glazing



Building Envelope: Design Considerations

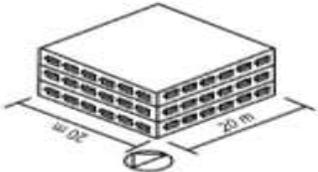
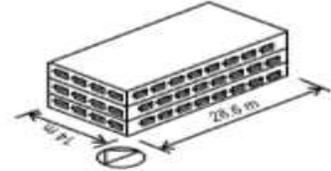
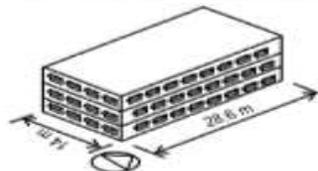
Box 4.1 Simulations carried out on reference buildings to explain the strategies

To explain the strategies, a hypothetical case of a small office building, three storeys high, having a total built-up area of 1200 m² was considered. For a building in Belagavi, simulations of cooling demand, daylight access, and natural ventilation were carried out for different options (shapes, orientation, openings, etc.). This analysis was carried out using two software—Design Builder (cooling loads and daylighting) and FloVENT (natural ventilation).



Building Envelope: Design Considerations

Table 4.1 Results of the analysis of the effect of building massing on cooling load for an intermediate floor (Belagavi)

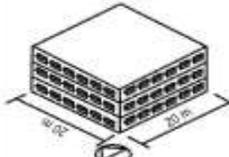
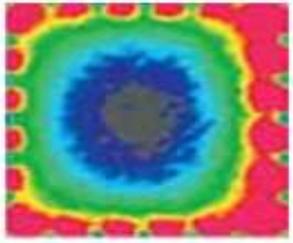
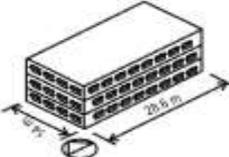
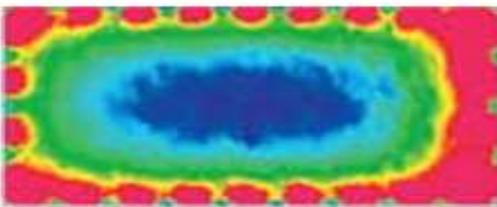
Case	Model	Properties	Total cooling load (kWh) on an intermediate floor for March to May period
Case 1	 <p>Built-up area: 1200 m² Floor-plate dimension: 20 x 20 m</p>	<p>WWR: 20% on all façades, Overhangs: 600 mm fixed, Glazing type: Single clear 6 mm (U-value: 6.1 W/m².K, VLT: 88%, SHGC: 0.81), Level: Intermediate floor 6 inch RCC slab with plaster (U-value: 3.8 W/m².K) Intermediate floor (no heat exchange through the floor and the ceiling with other floors), No internal loads considered, Cooling set-point: 26 °C, Fresh air + Infiltration: 1 ach</p>	3782
Case 2	 <p>Built-up area: 1200 m² Floor-plate dimension: 14.0 x 28.6 m Orientation: N-S</p>		3677
Case 3	 <p>Built-up area: 1200 m² Floor-plate dimension: 14.0 x 28.6 m Orientation: E-W</p>		4305

GOOD

Note: SHGC - solar heat gain coefficient; RCC - reinforced concrete slab; WWR - window-to-wall ratio; and VLT - visual light transmittance

Building Envelope: Design Considerations

Table 4.2 Results of daylight access in Cases 1 and 2

Case	Model	Properties	Daylight
Case 1	 <p>Built-up area: 1200 m² Floor-plate dimensions: 20 x 20 m</p>	WWR: 20% on all façades Overhangs: 600 mm fixed Glazing type: Single clear 6 mm (U-value: 6.1 W/m ² .K, VLT: 88%, SHGC: 0.81)	
Case 2	 <p>Built-up area: 1200 m² Floor-plate dimensions: 14.0 x 28.6 m Orientation: N-S</p>		 <p>GOOD</p>

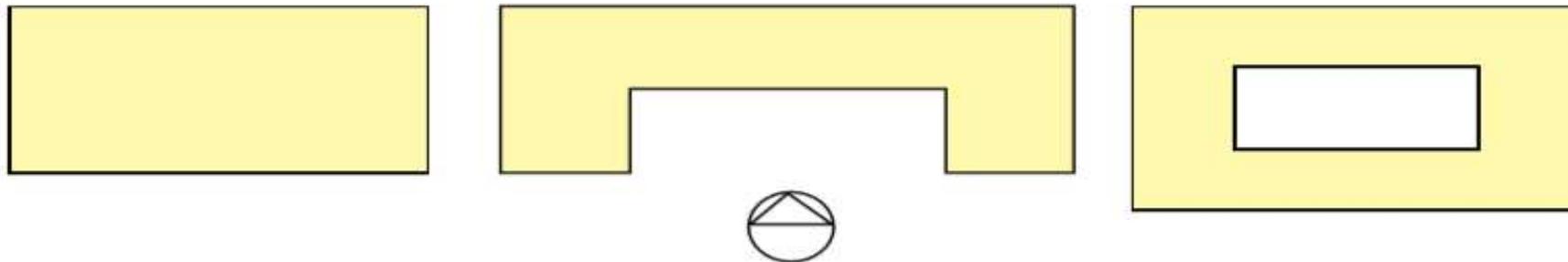
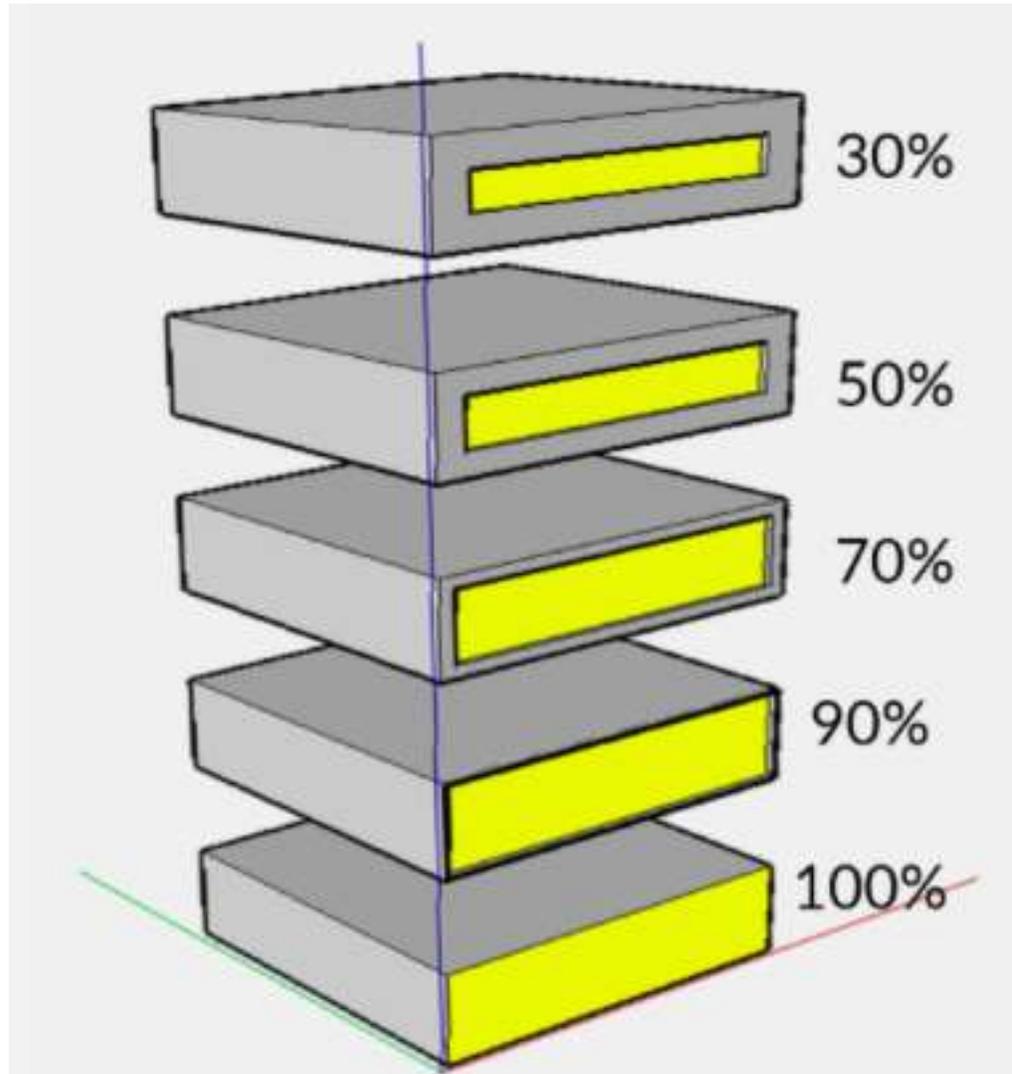
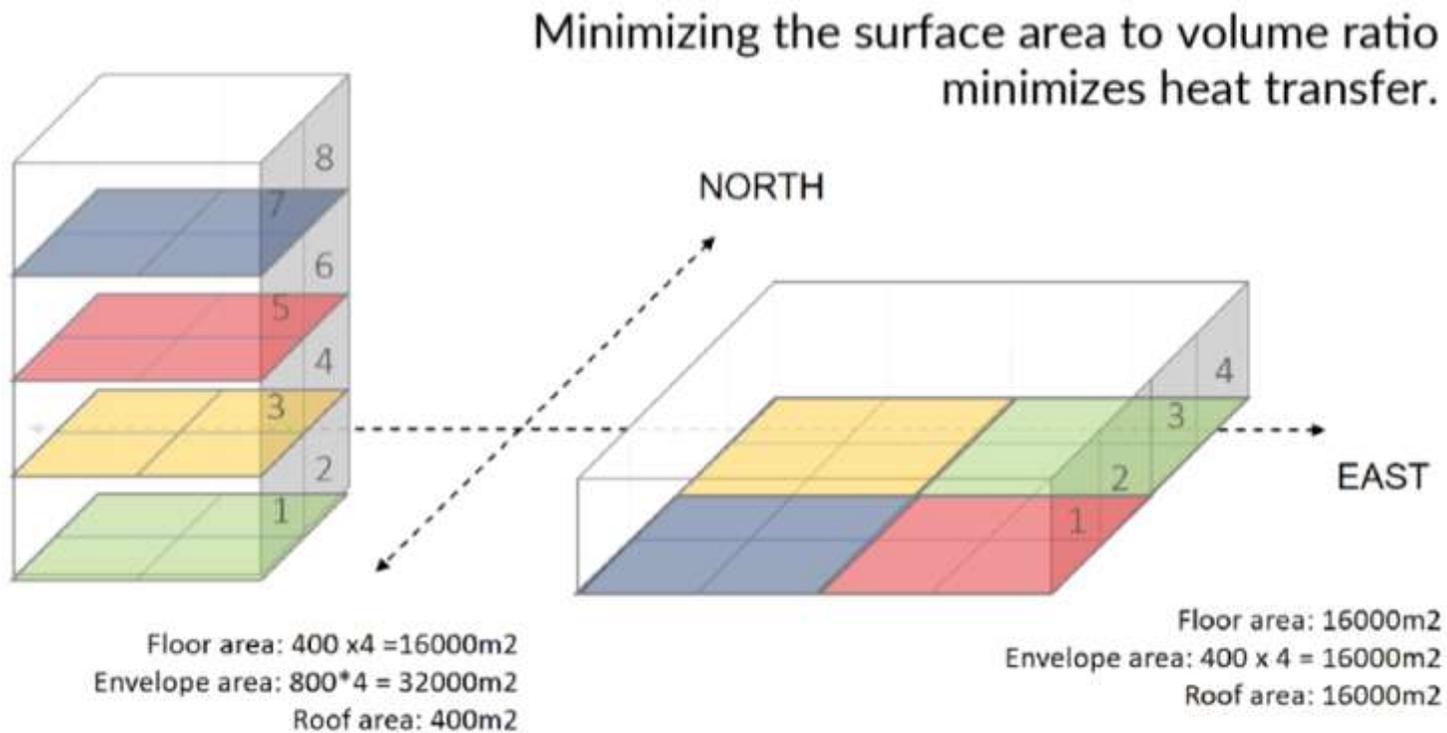


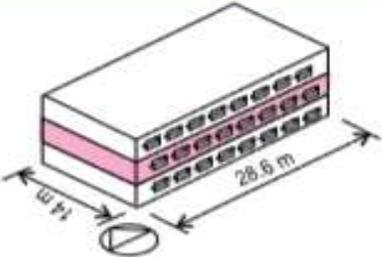
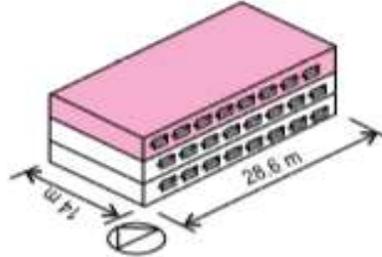
Figure 4.2 Recommended building forms for climate-responsive building massing

Building Envelope: Design Considerations



Building Envelope: Design Considerations

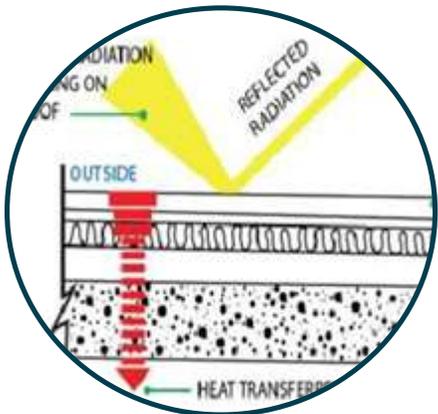
Table 4.6 Comparison of heat gain through different components of building envelope on an intermediate floor and top floor

Components of a building envelope	Properties	Heat gain from roof (kWh)	Heat gain from wall (kWh)	Heat gain through windows (kWh)
 <p>Level: Intermediate floor 6 inch RCC slab with plaster (U-value: 3.8 W/m².K)</p>	<p>Built-up area: 1200 m² Floor-plate dimension: 14.0 x 28.6 m Orientation: N-S No windows on east and west Overhangs: 600 mm fixed Glazing type: Single clear 6 mm (U-value: 6.1 W/m².K, VLT: 88%, SHGC: 0.81) No heat exchange through upper and lower floors No internal loads Cooling set-point: 26 °C Fresh air + Infiltration: 1 ACH</p>	0	93	3106
 <p>Roof: 150 mm RCC slab with plaster (U-value: 3.8 W/m².K)</p>		7293	-791 ^o	2770

Building Envelope

COMPLIANCE MECHANISM

ROOF



ROOF

- Roofs shall comply with the maximum assembly U-factor
- The roof insulation shall be applied externally as part of structural slab and not as a part of false ceiling.

	COMPOSITE	HOT & DRY	WARM & HUMID	TEMPERATE	COLD
All building types, except below	0.33	0.33	0.33	0.33	0.28
School <10,000 m ²	0.47	0.47	0.47	0.47	0.33
Hospitality > 10,000 m ²	0.20	0.20	0.20	0.20	0.20

Source:

Table 4-4 Roof Assembly U-factor (W/m².K) Requirements for ECBC Compliant Building

Building Envelope

Envelope Design Considerations ECBC §4



- Appropriate Orientation & Shading
- **Enhanced Wall & Roof Insulation**
- Efficient Glazing



Reduction by 4 °- 5°



Source: Panache

Building Envelope

COOL ROOF

- Roofs that are not covered by solar photovoltaic, or solar hot water, or any other renewable energy system, shall be either cool roofs or vegetated roofs.
- For qualifying as a cool roof, roofs with slopes less than 20° shall have an initial solar reflectance of no less than 0.60 and an initial emittance no less than 0.90.
- Solar reflectance shall be determined in accordance with ASTM E903-96 and emittance shall be determined in accordance with ASTM E408-71 (RA 1996).
- For qualifying as a vegetated roof, roof areas shall be covered by living vegetation.



Building Envelope

Envelope Design Considerations ECBC §4

- Appropriate Orientation & Shading
- **Enhanced Wall & Roof Insulation**
- Efficient Glazing



5- 10%



Reduction by 5 °- 8°



Envelope			
Lighting			
Comfort			
Plug loads			
Renewable			

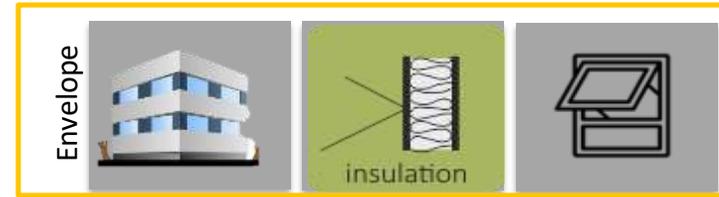
Building Envelope

Envelope Design Considerations ECBC §4

- Appropriate Orientation & Shading
- **Enhanced Wall & Roof Insulation**
- Efficient Glazing



Source: Edge



Insulation Type	Thickness (mm) Approximate values to achieve U-value of 0.45W/m ² K
Vacuum Insulated Panels	10–20mm
Polyurethane (PU)	40–80mm
Polyisocyanurate (PIR)	40–60mm
Phenolic Foam (PF)	40–55mm
Expanded Polystyrene (EPS)	60–95mm
Extruded Polystyrene (XPS)	50–80mm
Wool and Fiber	60–130mm

Building Envelope

COMPLIANCE MECHANISM

WALL



WALL

- Opaque construction materials and their thermal properties including thermal conductivity, specific heat, density
- Opaque external walls shall comply with the maximum assembly U-factors ($W/m^2 \cdot K$)

	COMPOSITE	HOT & DRY	WARM & HUMID	TEMPERATE	COLD
All building types except below	0.40	0.40	0.40	0.55	0.34
No. star hotel < 10000 m ²	0.63	0.63	0.63	0.63	0.40
Business < 10000 m ²	0.63	0.63	0.63	0.63	0.40
School < 10000 m ²	0.85	0.85	0.85	1.00	0.40

Source:

Table 4-7 Opaque Assembly Maximum U-factor ($W/m^2 \cdot K$) requirements for ECBC compliant Building; ECBC Manual

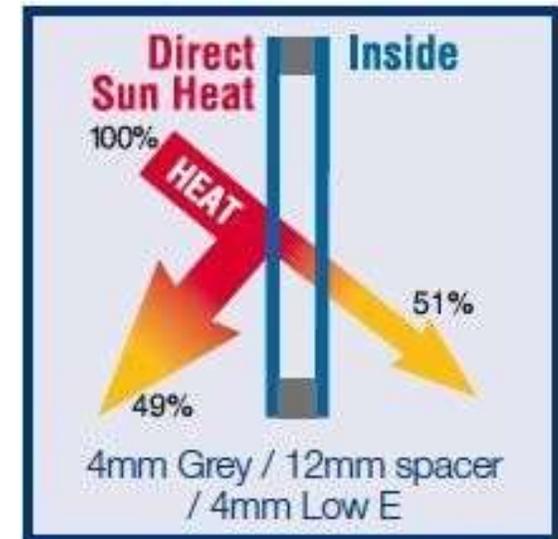
Building Envelope

Envelope Design Considerations ECBC §4

- Appropriate Orientation & Shading
- Enhanced Wall & Roof Insulation
- **Efficient Glazing**

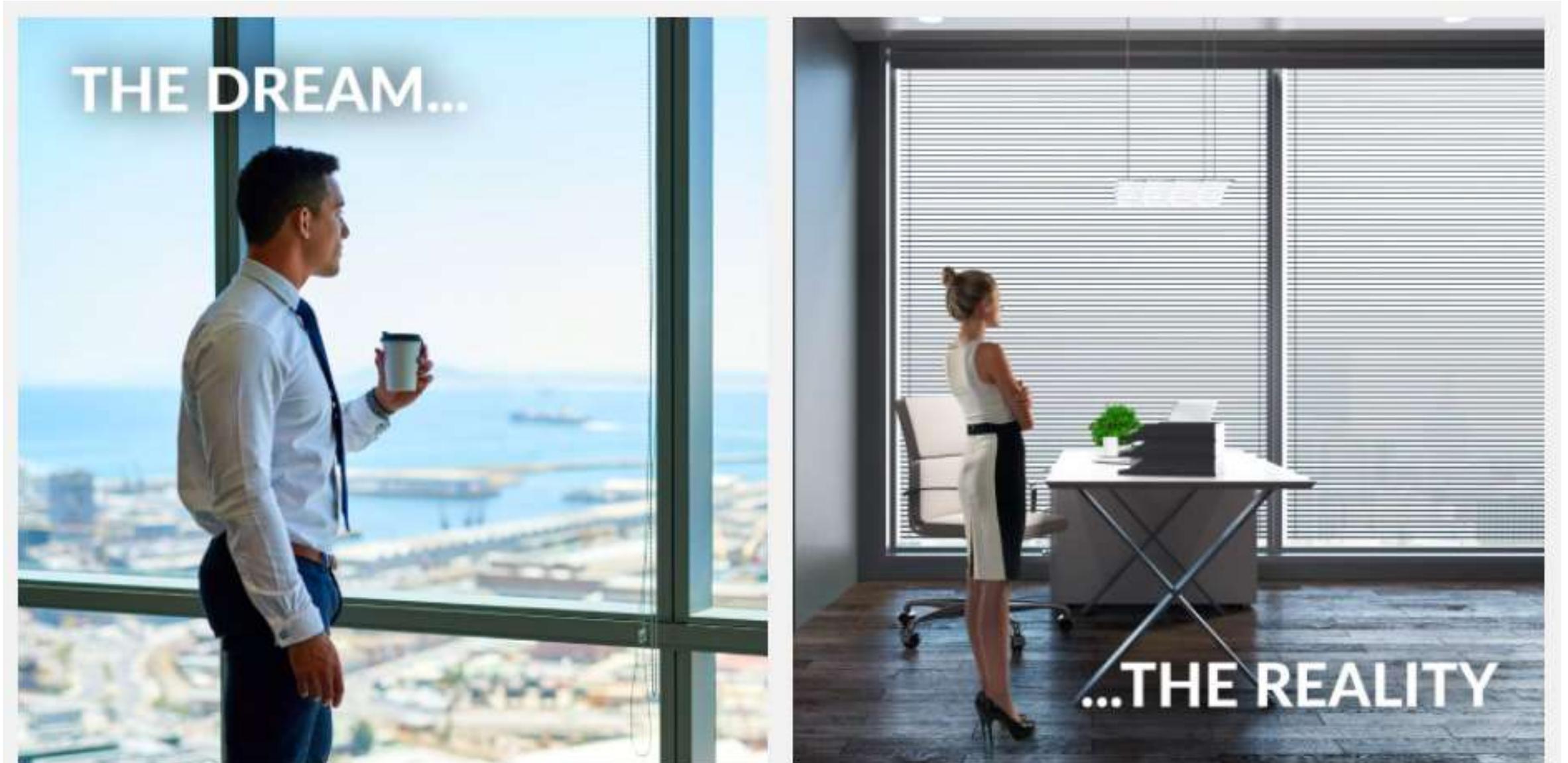


Standard single glazed glass offers little resistance



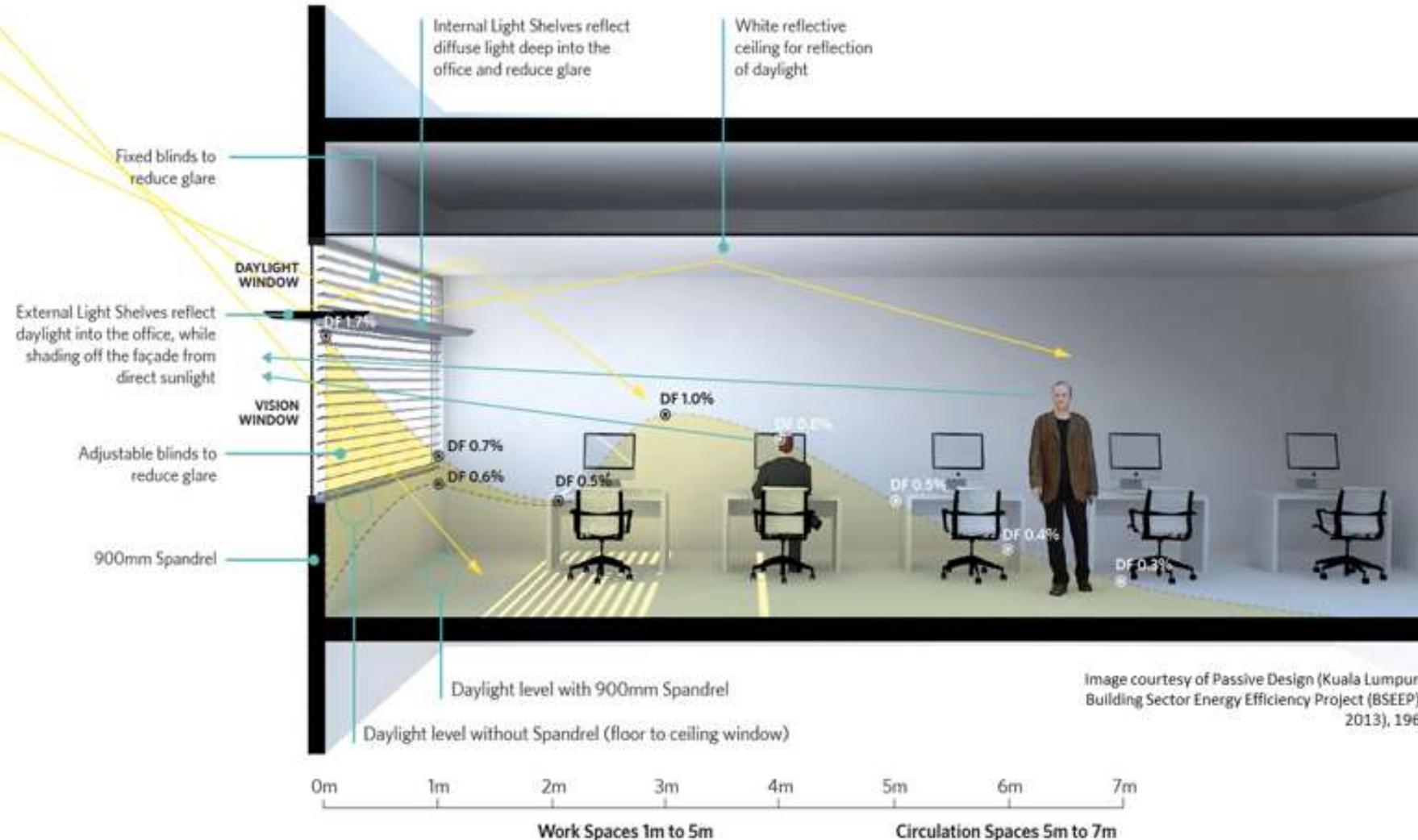
Low E Insulated glass can reduce heat gain by 33%.

Building Envelope: Design Considerations



Building Envelope

Daylighting and Energy Efficient Lighting



Envelope			
Lighting			
Comfort			
Plug loads			
Renewable			

Building Envelope

Daylighting

Table 4-1 Daylight Requirement

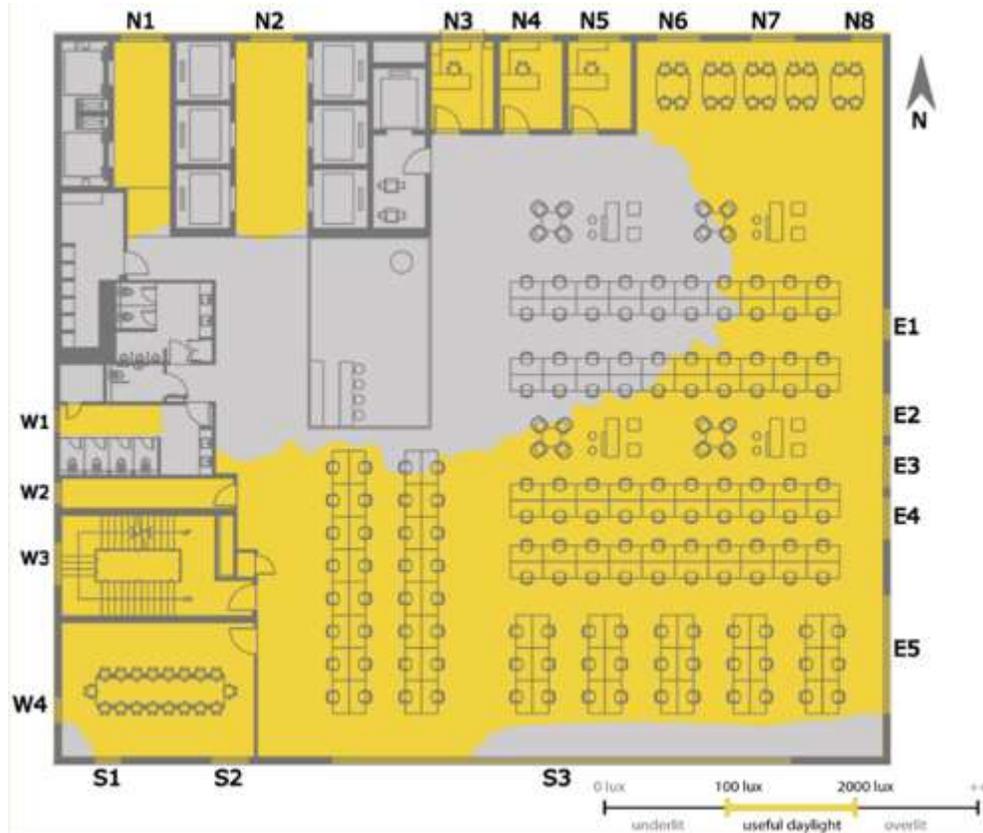
Building Category	Percentage of above grade floor area meeting the UDI requirement		
	ECBC	ECBC+	SuperECBC
Business, Educational	40%	50%	60%
No Star Hotel	30%	40%	50%
Star Hotel			
Healthcare			
Resort	45%	55%	65%
Shopping Complex	10%	15%	20%
Assembly*	Exempted		

*and other buildings where daylighting will interfere with the functions or processes of 50% (or more) of the building floor area

Using Simulation Tools

or

Manual Calculation



Building Envelope

COMPLIANCE MECHANISM

FENESTRATIONS



3. FENESTRATION

- U-value, SHGC and U-value is considered while selecting the fenestration type.
- Vertical fenestration assembly requirements for ECBC

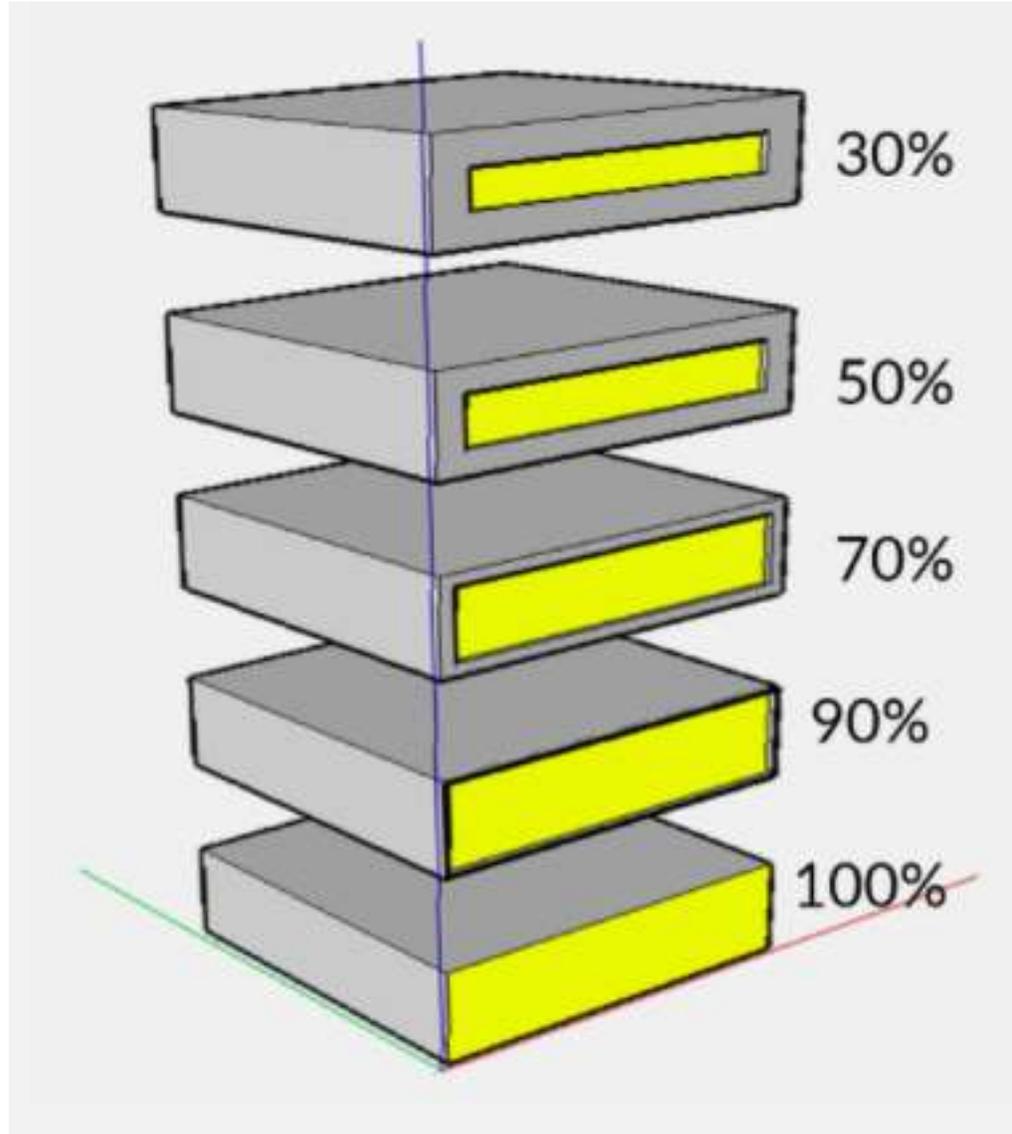
	COMPOSITE	HOT & DRY	WARM & HUMID	TEMPERATE	COLD
Max. U-factor (W/m ² .K)	3.00	3.00	3.00	3.00	3.00
Max. SHGC Non-North	0.27	0.27	0.27	0.27	0.62
Max. SHGC North for latitude >15° N	0.50	0.50	0.50	0.50	0.62
Max. SHGC North for latitude <15° N	0.27	0.27	0.27	0.27	0.62

Source:

Table 4-10: Vertical Fenestration Assembly U-factor and SHGC Requirements for ECBC Buildings; ECBC Manual

ECBC Req: Prescriptive (Vertical Fenestration)

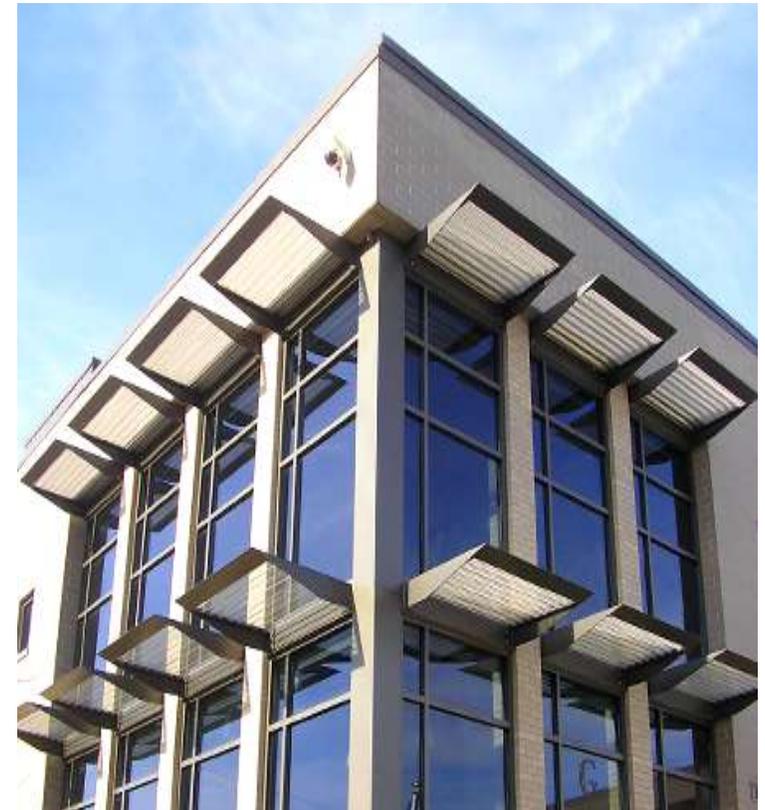
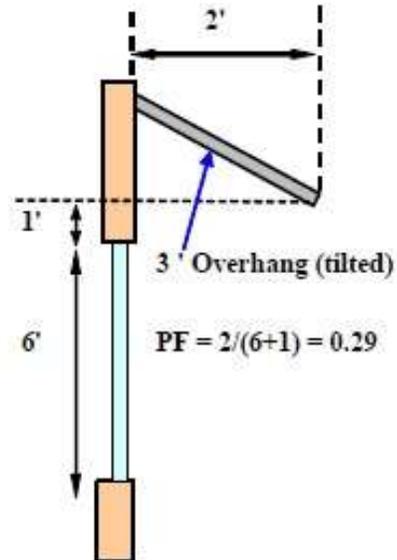
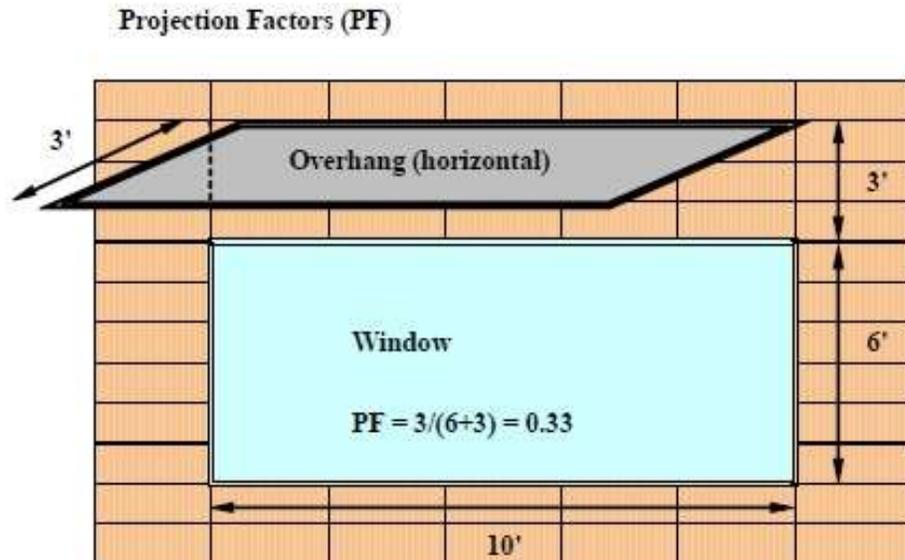
- (a) Maximum allowable Window Wall Ratio (WWR) is 40% (applicable to buildings showing compliance using the Prescriptive Method, including Building Envelope Trade-off Method)
- (b) Minimum allowable Visual Light Transmittance (VLT) is 0.27
- (c) Assembly U-factor shall be determined for the overall fenestration product (including the frame and glass)



Projection Factor (PF)

- The ratio of the distance the overhang projects from the window surface to its height above the sill of the window it shades.
- Projection Factor is required to determine **Coefficient of shading Factor**

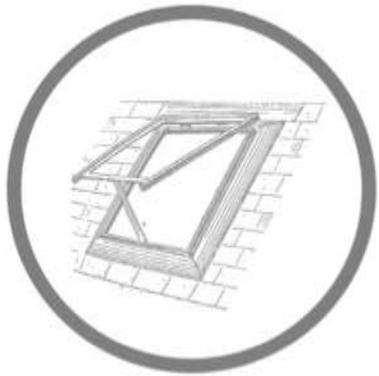
$$PF = \frac{\text{Overhang(Horizontal)}}{\text{Height above the sill of the window(Vertical)}}$$



Building Envelope

COMPLIANCE MECHANISM

SKYLIGHT



SKYLIGHT

- Skylights shall comply with the maximum U-factor and maximum SHGC requirements
- Skylight roof ratio (SRR) is limited to a maximum of 5% for ECBC Building, ECBC+ Building, and SuperECBC Building, when using the Prescriptive Method for compliance.

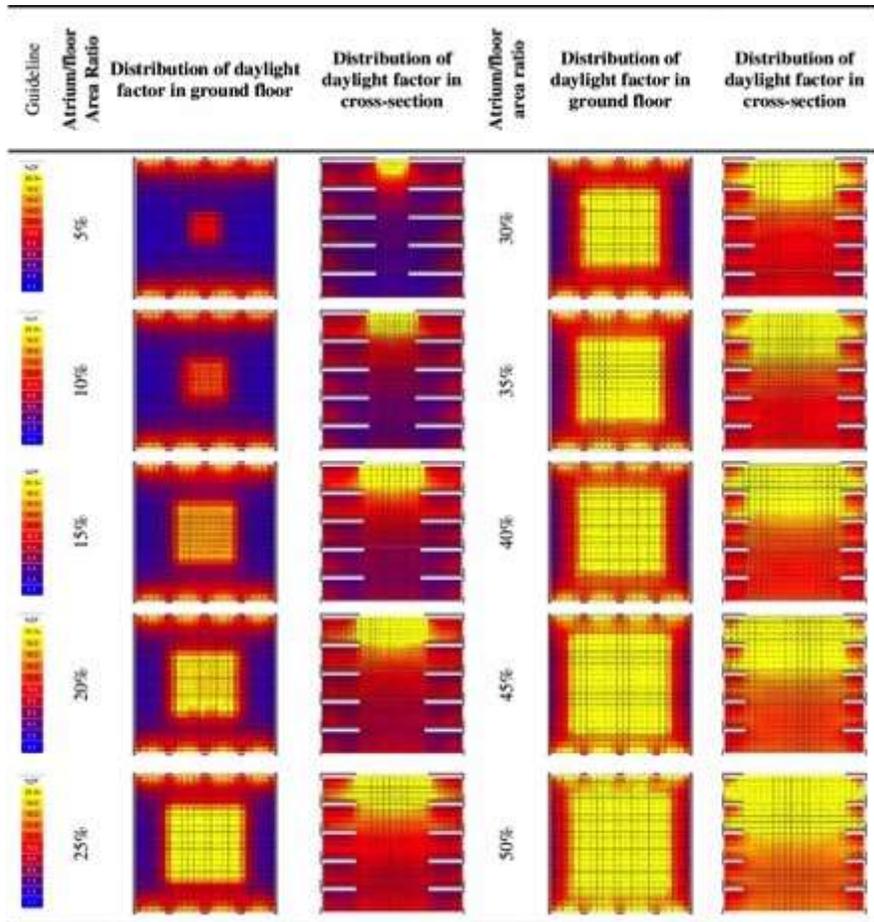
CLIMATE	MAX. U-VALUE	MAX. U-VALUE
All climatic zones	4.25	0.35

Source:

Table 4-15 Skylight U-factor and SHGC Requirements (U-factor in W/m².K)

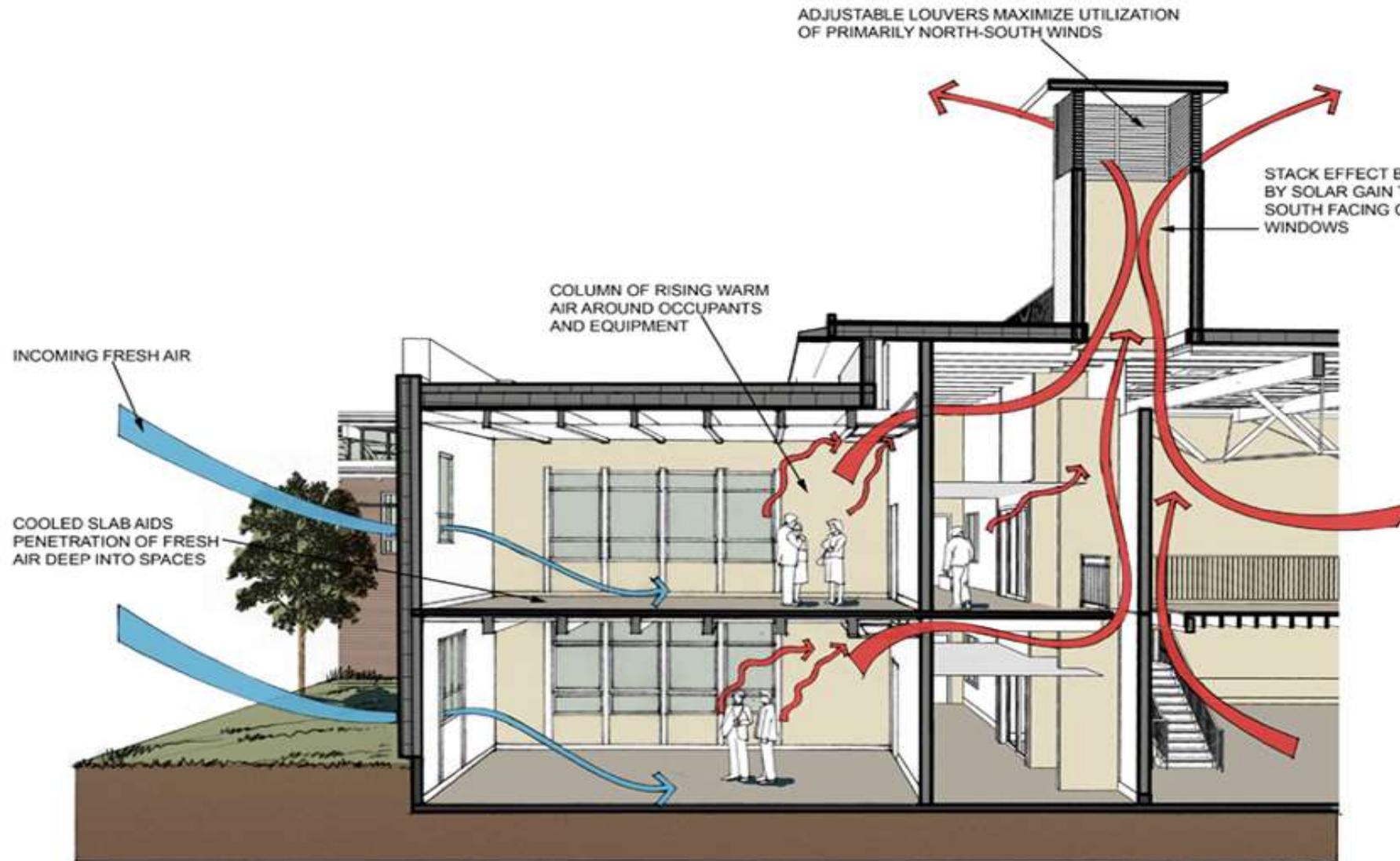
Building Envelope

Daylighting – Horizontal Fenestration



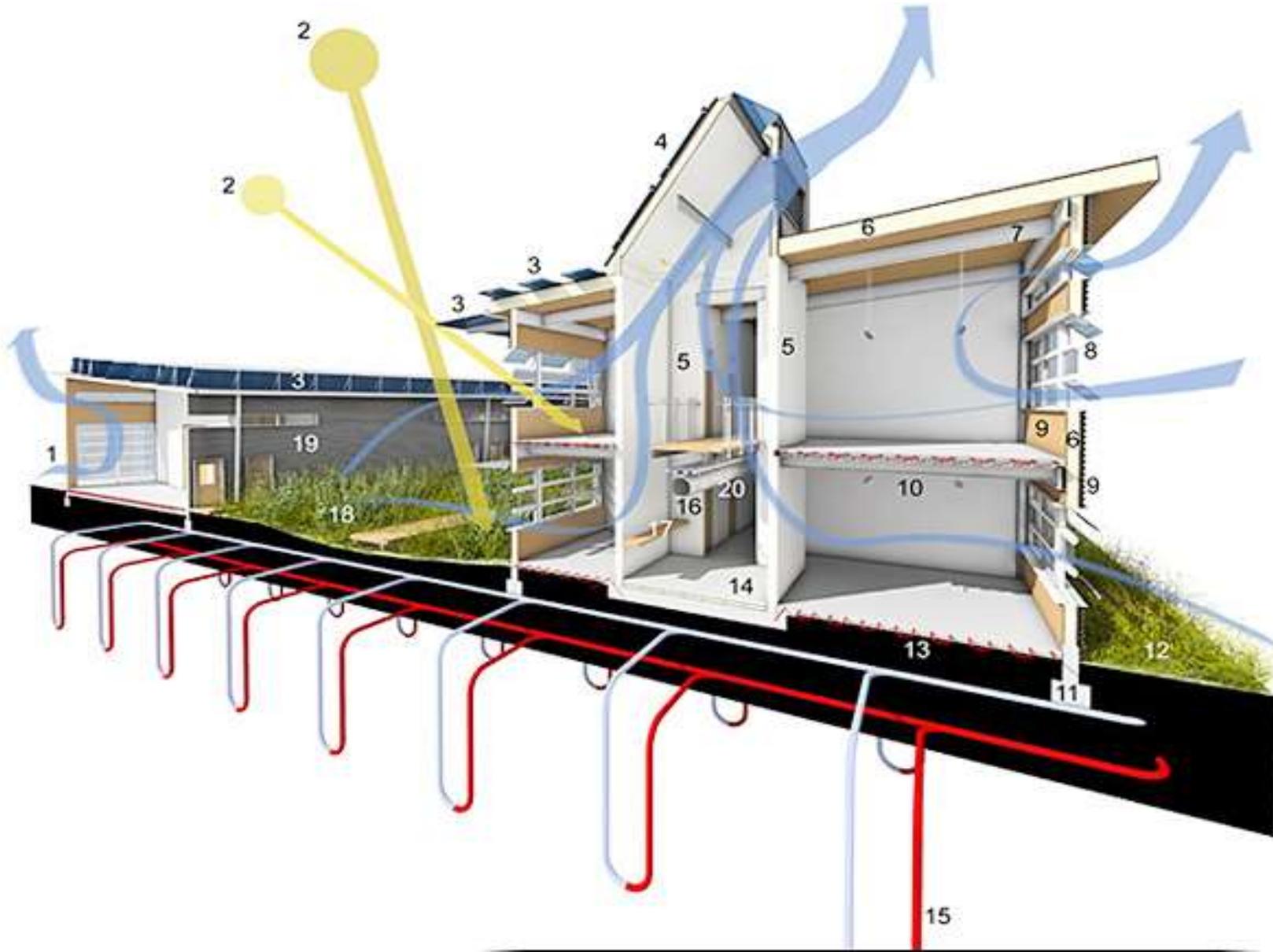
COMFORT SYSTEMS & CONTROLS

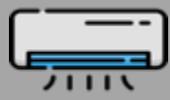
Comfort Systems & Controls



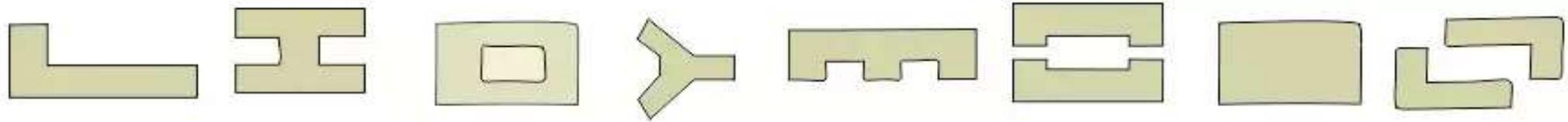
Envelope			
Lighting			
Comfort			
Plug loads			
Renewable			

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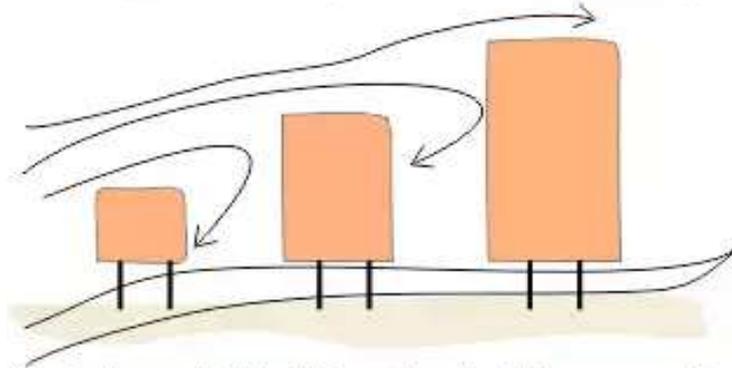


Envelope			
Lighting			
Comfort			
Plug loads			
Renewable			

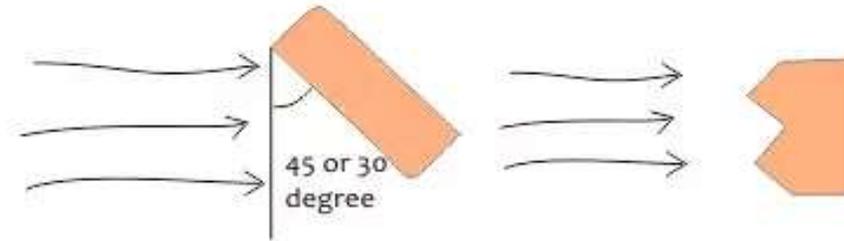
Natural Ventilation: Considerations



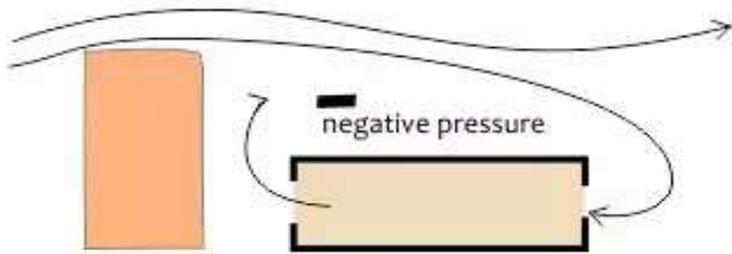
Orient longer facades along the north. This will provide glare free light in summer from north without shading and winter sun penetration from the south.



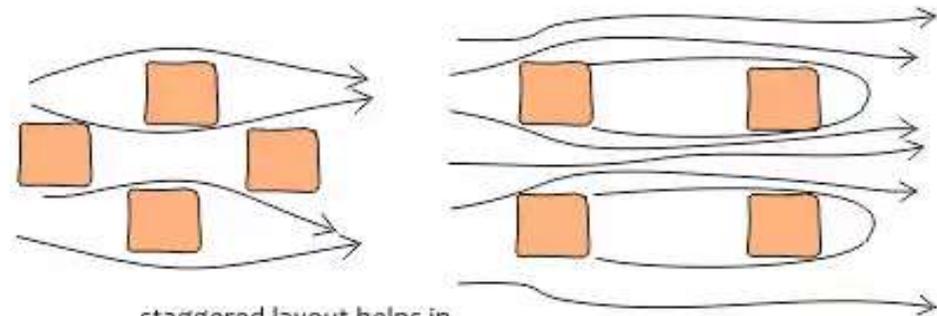
if a site has multiple buildings, they should be arranged in ascending order of their heights and be built on stilts to allow ventilation



Place buildings at a 30 or 45 degree angle to the direction of wind for enhanced ventilation. Form can be staggered in the wind facing direction also to achieve the same result.



Taller forms in the wind direction of prevailing wind can alter the wind movement pattern for low lying buildings behind them



staggered layout helps in accentuating wind movement

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COMPLIANCE MECHANISM

VENTILLATION

All heating, ventilation, air conditioning equipment and systems and controls shall comply with the mandatory provisions



- All habitable spaces shall be ventilated with outdoor air in accordance with the requirements of and guidelines specified in the National Building Code 2016 (*Part 8: Building Services, Section 1: Lighting and Natural Ventilation, Subsection 5: Ventilation*).
- Ventilated spaces shall be provided with outdoor air using one of the following:
 - **Natural ventilation**
 - **Mechanical ventilation**
 - **Mixed mode ventilation**

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VENTILLATION

All heating, ventilation, air conditioning equipment and systems and controls shall comply with the mandatory provisions

Stack Effect



Source: Edge

Thermo Siphon

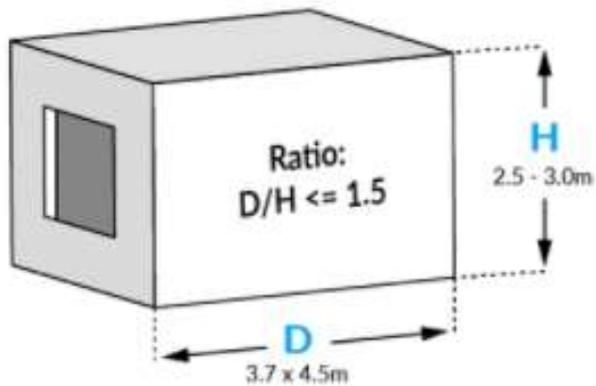
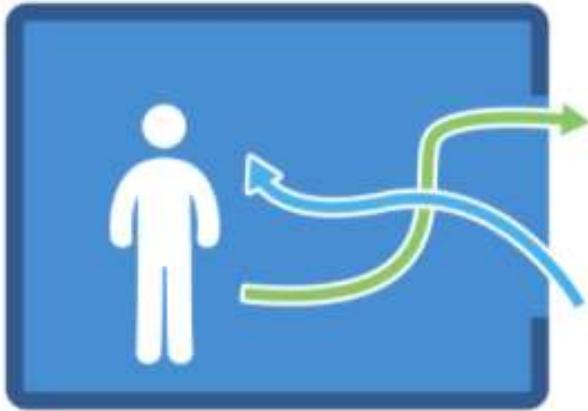


Wind Driven



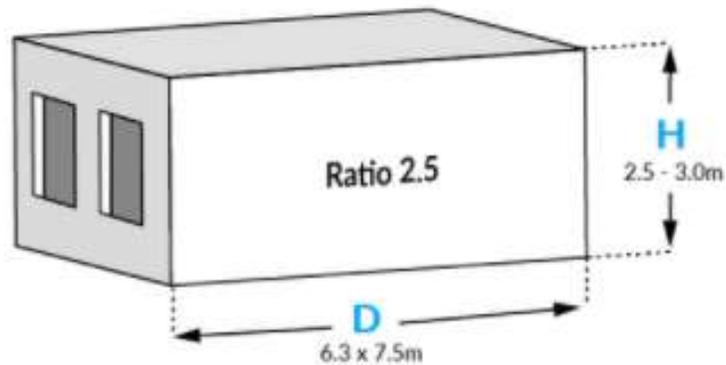
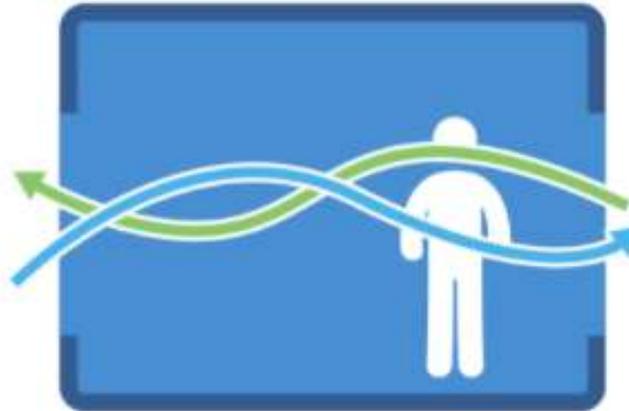
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Ventilation Strategies



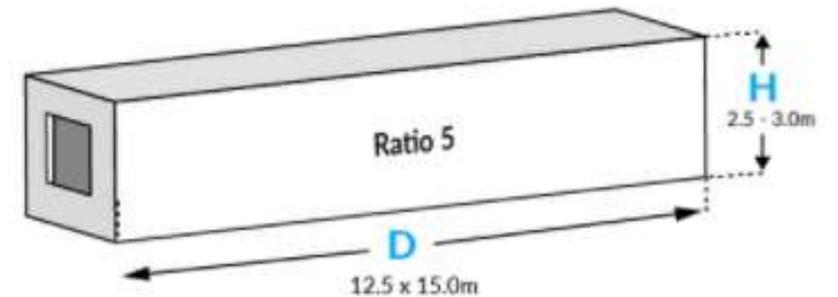
Single-sided, single opening

Maximum depth of floor to ceiling height ratio: 1.5



Single-sided, multiple openings

Maximum depth of floor to ceiling height ratio: 2.5



Cross ventilation

Maximum depth of floor to ceiling height ratio: 5.0

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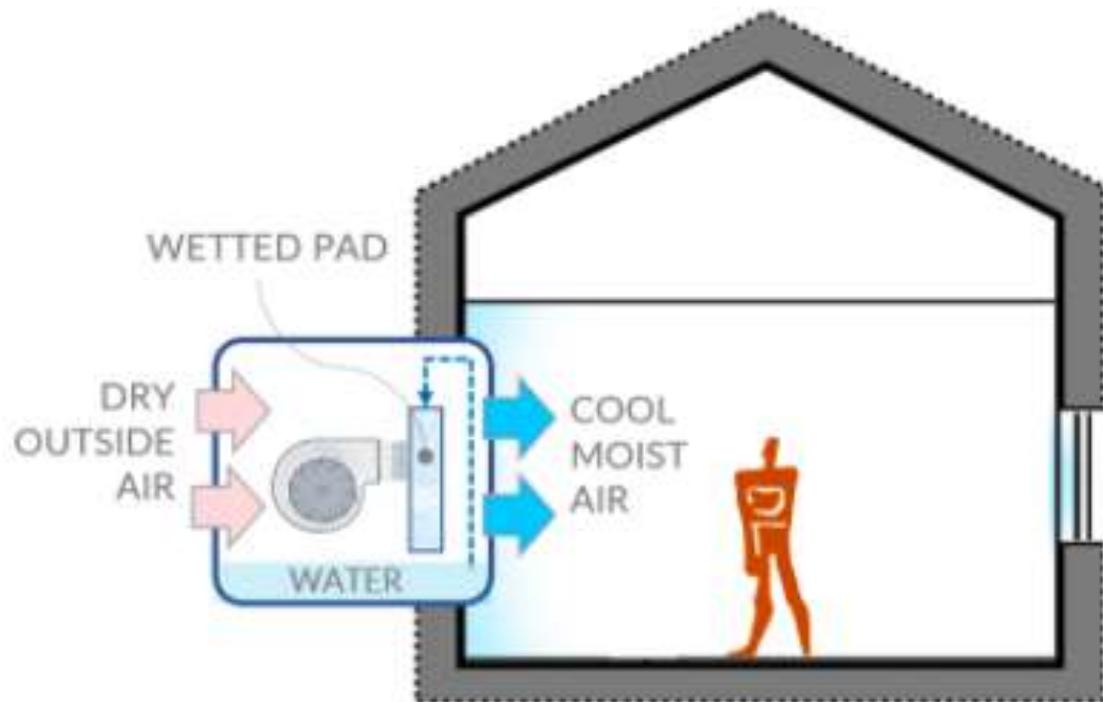
MINIMUM SPACE CONDITIONING EQUIPMENT EFFICIENCIES

- ❖ Unitary, Split, Packaged Air-Conditioners
- ❖ Variable Refrigerant Flow
- ❖ Chiller
- ❖ Air Conditioning and Condensing Units Serving Computer Rooms
- ❖ Low Cooling Energy Systems
- ❖ Passive Cooling Energy Systems

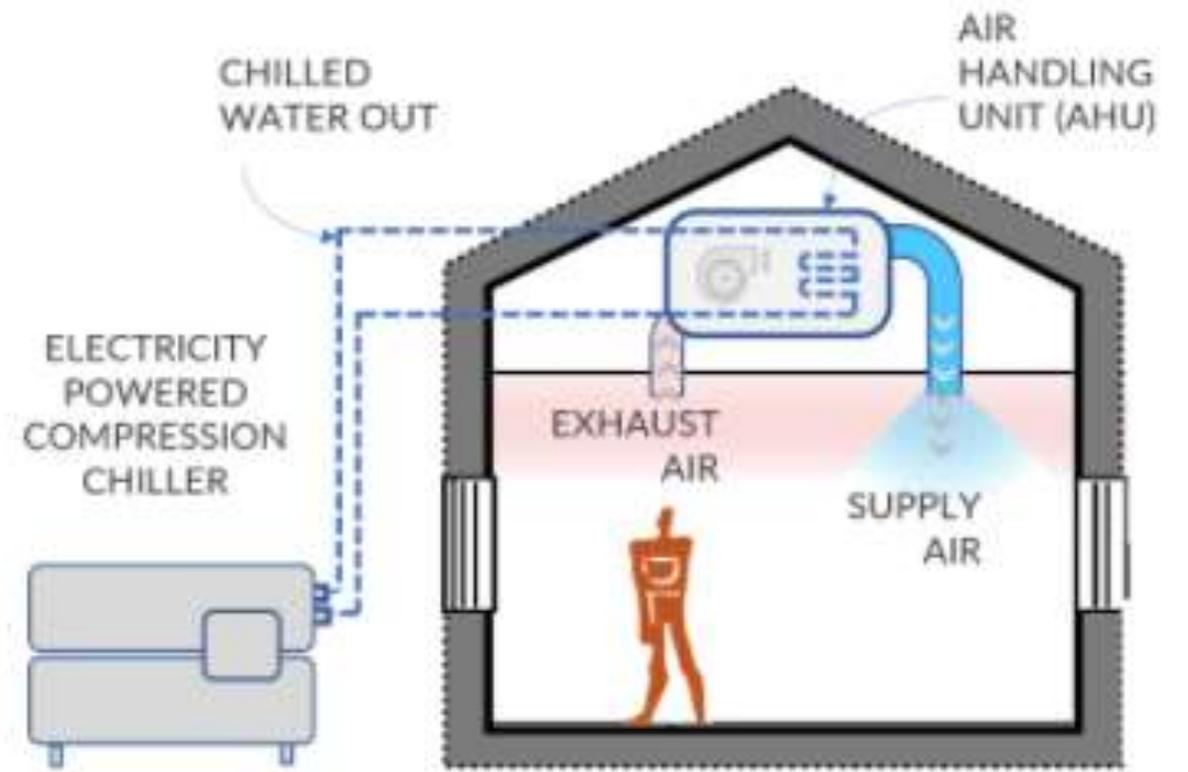
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COMPLIANCE MECHANISM

EVAPORATIVE COOLING



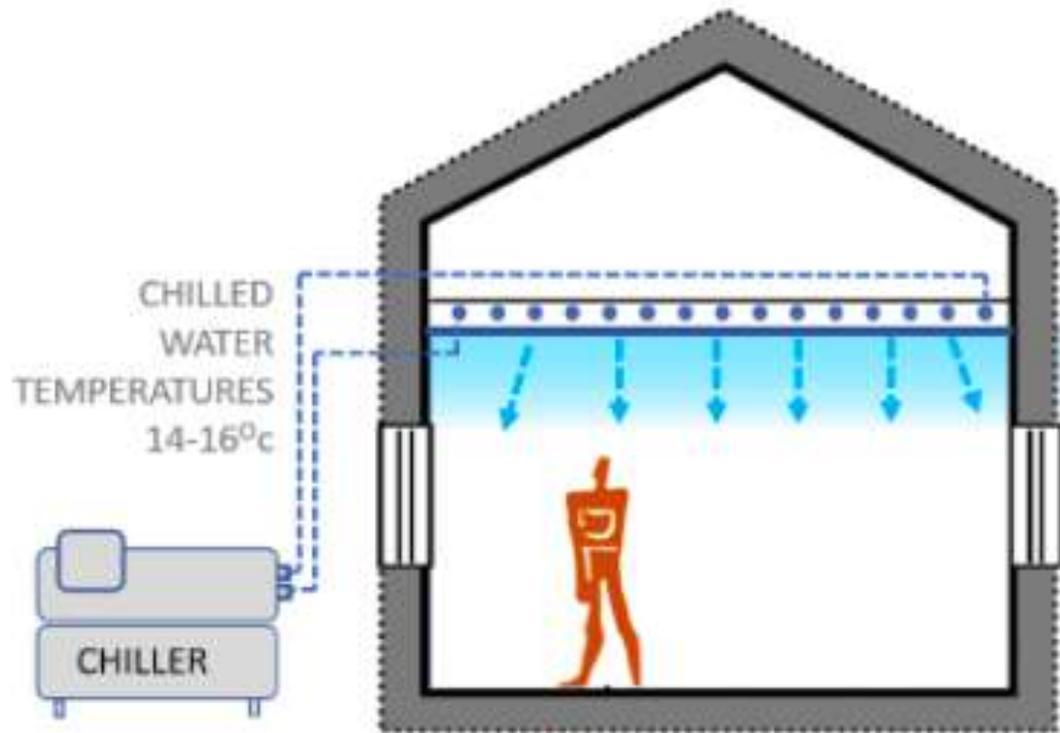
VAPOR COMPRESSOR CHILLERS



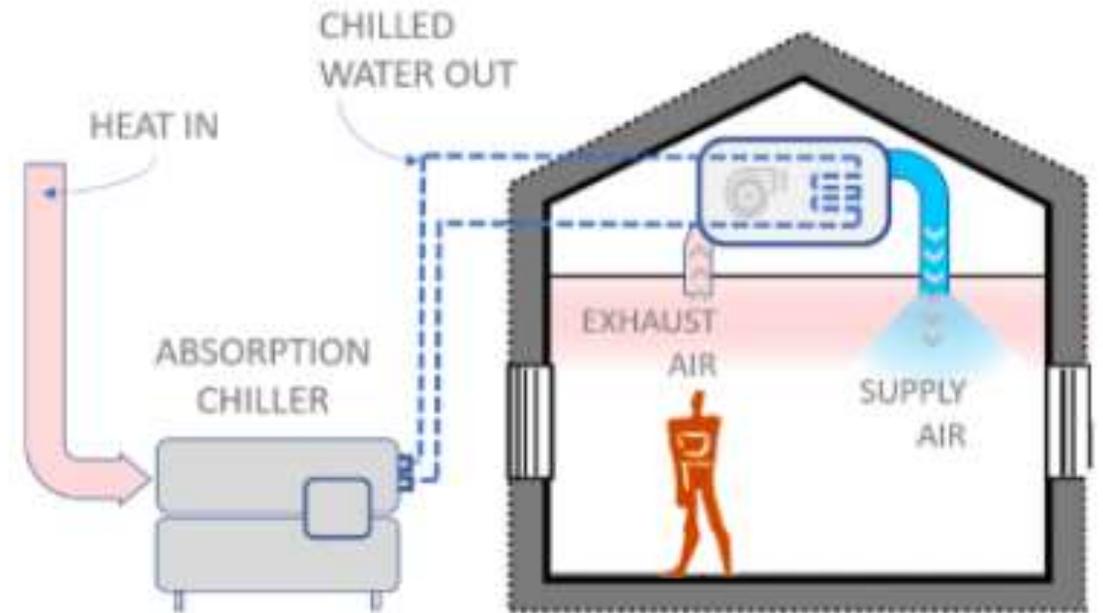
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COMPLIANCE MECHANISM

CHILLED BEAMS



VAPOR ABSORPTION MACHINES (VAM)



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COMPLIANCE MECHANISM

Chillers

- Chillers shall meet or exceed the minimum efficiency requirements presented in under ANSI/ AHRI 550/ 590 conditions.
- The application of air-cooled chiller is allowed in all buildings with cooling load less than 530 kW. For buildings with cooling load equal to or greater than 530 kW
- The number of air-cooled chiller shall be restricted to 33% of the total installed chilled water capacity unless the authority having jurisdiction mandates the application of air cooled chillers.
- Minimum efficiency requirements under BEE Standards and Labelling Program for chillers shall take precedence over the minimum requirements



Fig. water cooled Chiller

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COMPLIANCE MECHANISM

Chillers

- To show compliance to ECBC, minimum requirement of both COP and IPLV requirement of ECBC Building shall be met. To show compliance with ECBC + Building and Super ECBC Building, minimum requirement of either COP or IPLV of respective efficiency level shall be met.

WATER COOLED Chillers

Chiller Capacity (kW _r)	ECBC BUILDING		ECBC + BUILDING		SUPER ECBC BUILDING	
	COP	IPLV	COP	IPLV	COP	IPLV
<260	4.7	5.8	5.2	6.9	5.8	7.1
≥260 & <530	4.9	5.9	5.8	7.1	6.0	7.9
≥530 & <1,050	5.4	6.5	5.8	7.5	6.3	8.4
≥1,050 & <1,580	5.8	6.8	6.2	6.2	6.5	8.8
≥1,580	6.3	7.0	6.5	6.5	6.7	9.1

Source: Table 5-1 Minimum Energy Efficiency Requirements for *water cooled Chillers*

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COMPLIANCE MECHANISM

UNITARY SPLIT PACKAGES AIR CONDITIONERS

- Unitary air-conditioners shall meet or exceed the efficiency requirements.
- Window and split air conditioners shall be certified under BEE’s Star Labeling Program.
- EER shall be as per IS 8148 for all unitary, split, packaged air conditioners greater than 10 kW

COOLING CAPACITY (kW _r)	WATER COOLED	AIR COOLED
≤ 10.5	NA	BEE 3 Star
> 10.5	3.3 EER	2.8 EER

Source: Table 5-3 Minimum Requirements for Unitary, Split, Packaged Air Conditioners in ECBC *Building*

COOLING CAPACITY (kW _r)	WATER COOLED	AIR COOLED
≤ 10.5	NA	BEE 4 Star
> 10.5	3.7 EER	3.2 EER

Source: Table 5-4 Minimum Requirements for Unitary, Split, Packaged Air Conditioners in ECBC+*Building*



Indoor section



Split system



Single package

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COMPLIANCE MECHANISM

VARIABLE REFRIGERANT FLOW

- Generally installed for areas less than 1 lakh sqft
- BEE Standards and Labeling requirements for VRF shall take precedence over the current minimum requirement.

HEATING OR COOLING OR BOTH			
TYPE	SIZE CATEGORY(kWr)	EER	IEER
VRF Air Conditioners, Air cooled	< 40	3.28	4.36
	>= 40 and < 70	3.26	4.34
	>= 70	3.02	4.07



Fig. variable refrigerant flow

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COMPLIANCE MECHANISM

TIMECLOCK

Mechanical cooling and heating systems in **Universities** and **Training Institutions** of all sizes and all **Shopping Complexes** with built up area greater than **20,000 m²** shall be controlled by time clocks that:

- a) Can start and stop the system under different schedules for at least three different day-types per week,
- b) Are capable of retaining programming and time setting during loss of power for a period of at least 10 hours, and
- c) Include an accessible manual override that allows temporary operation of the system for up to 2 hours.

Exceptions to §5.2.3.1:

- (a) Cooling systems less than 17.5 kW_r
- (b) Heating systems less than 5.0 kW_r
- (c) Unitary systems of all capacities

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COMPLIANCE MECHANISM



TEMPERATURE CONTROLS

- Each floor or a building block shall be installed with at least one control to manage the temperature. These controls should meet the following requirements:
 - I. Where a unit provides both heating and cooling; controls shall be capable of providing a temperature dead band of 3.0°C within which the supply of heating and cooling energy to the zone is shut off or reduced to minimum.
 - II. Separate thermostat control shall be installed in each
 - Guest room of Resort and Star Hotel
 - Room less than 30 m² in Business
 - Air-conditioned class room, lecture room, and computer room of educational
 - In-patient and out-patient room of Healthcare

SAS908STW Product show



ZORNBIT

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COMPLIANCE MECHANISM



OCCUPANCY CONTROL

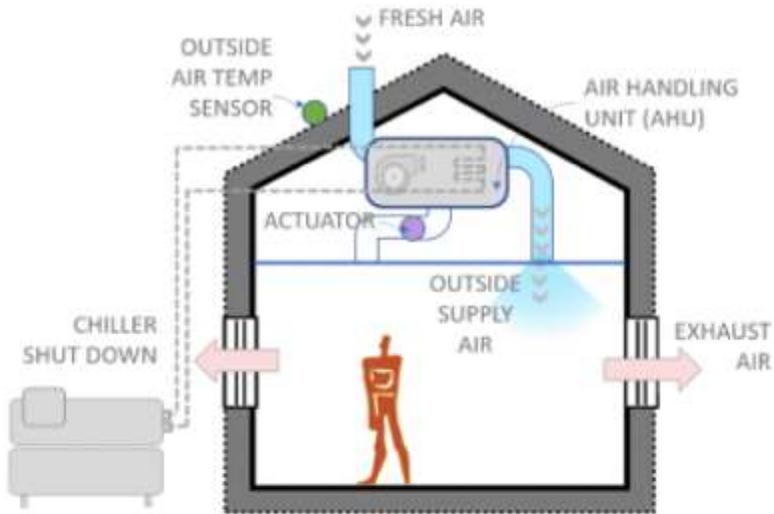
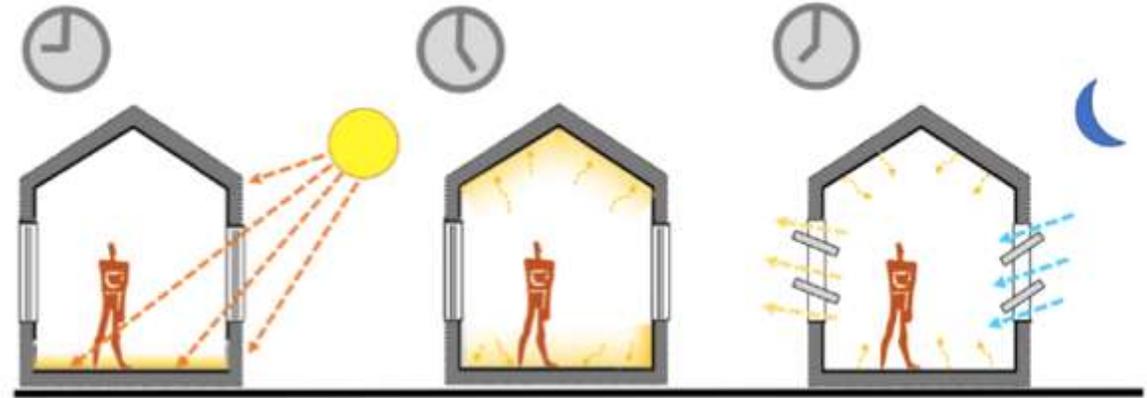
Occupancy controls shall be installed to de-energize or to throttle to minimum the ventilation and/or air conditioning systems when there are no occupants in:

- Each guest room in a Resort and Star Hotel
- Each public toilet in a Star Hotel or Business with built up area more than 20,000 m²
- Each conference and meeting room in a Star Hotel or Business
- Each room of size more than 30 m² in Educational buildings

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COMPLIANCE MECHANISM

AIR SIDE ECONOMIZER

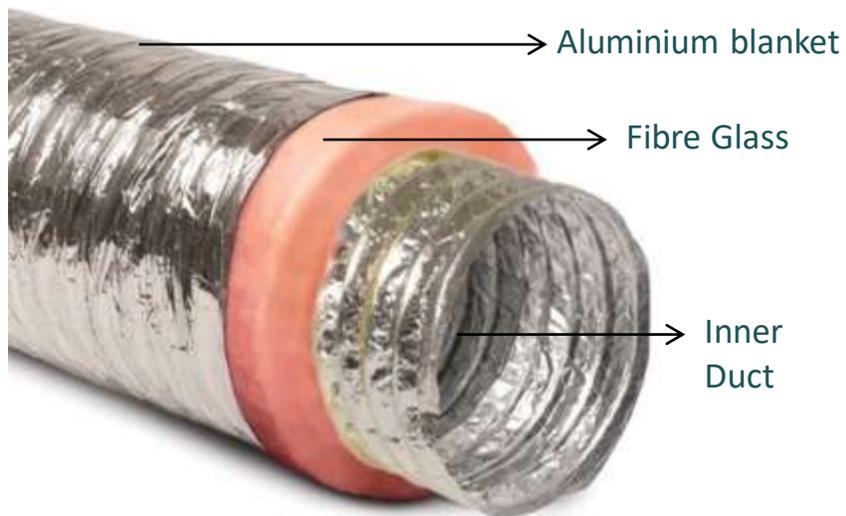


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COMPLIANCE MECHANISM

PIPING INSULATION

- Piping for heating, space conditioning, and service hot water systems shall meet the insulation requirements
- Insulation exposed to weather shall be protected by aluminium sheet metal, painted canvas, or plastic cover.



OPERATING TEMPERATURE (°C)	PIPE SIZE (mm)	
	<25	>40
	INSULATION R VALUE(m ² .K/W)	
Heating System		
94 °C to 121 °C	0.9	1.2
60°C to 94°C	0.7	0.7
40°C to 60°C	0.4	0.7
Cooling System		
4.5°C to 15°C	0.4	0.7
< 4.5°C	0.9	1.2
Refrigerant Piping (Split systems)		
4.5°C to 15°C	0.4	0.7
< 4.5°C	0.9	1.2

Source: Table 5-8 Insulation Requirements for Pipes in ECBC Building



ECBC Master Trainer

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