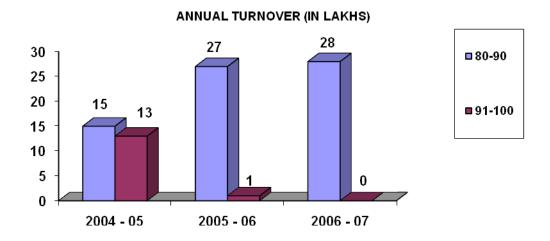
SUMMARY OF FINDINGS

- The units in this are operating for the last 10-12 yrs.
- The units operate in a single shift & the turnover of the units range between Rs. 80 – Rs. 95 lacs.
- All are mechanized units and operate at 50% -80% of their capacity, with an annual production of app 2500 –3000 tpa.
- The major equipment -Compressor of Kirloskar, Super Breeze are being used. Electric motors are in the range of 60-70 hp and largely of Kirloskar.

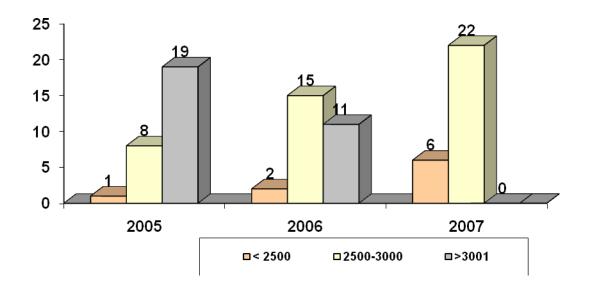
ANNUAL TURNOVER

Number of companies with turnovers in different ranges as given in index



PRODUCTION

All figures are in tonnes per annum

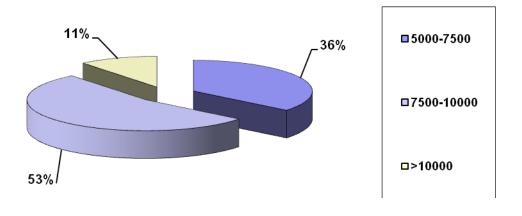


ENERGY REQUIREMENTS

	QTY	NUMBER OF UNITS USING THE FUEL
ELECTRICITY	CONNECTED LOAD	28

USAGE OF ELECTRICITY

(NUMBER OF UNITS PER ANNUM)



FIELD OBSERVATIONS

- ♣ The units in this cluster are spread across West Godavari as well as Veeravasam Nagar, Hundi Road
- ♣ As per the local association operating in this cluster the main customers are sea food manufacturers as well as exporters.
- ♣ There were a total of app 33 units, which were listed and are in working conditions & all are operating in single shift except for a couple of them who have direct tie up with export house which operate on 3 shifts.
- ♣ The major equipment is compressor & crusher but that is having a restricted use where the crushed ice needs to be supplied, otherwise the end product is ice slabs.
- The process is as under
 - 'AL' cans are filled with water with a certain amount of salt
 - Depending upon the capacity of the compressor, water is compressed with help of ammonia gas.
 - Ice thus formed is supplied to customers
 - For Frozen, Sea Foods crushed ice is required, wherein a crusher is used.

SERVICE PROVIDERS

• The local experts which operated in the cluster were

		CONTACT	
NAME OF THE UNIT	ADDRESS	PERSON	Contact No
	Akkividu Bhimavaram West		
Venkat Rao	Godavari	Venkat Ra0	9848013353
	Akkividu Bhimavaram West		
Mr.Bhagga	Godavari	Mr.Bhagga	225640
Koteshwar Rao	Bhimavaram	Koteshwar	
Ramaraju	Bhimavaram	Ramaraju	
Murali	Bhimavaram	Murali	
Sri lakshmi Engineering			
Enterprises	Gun bazar GNT road		238874
Sri leela Panduranga			
Engineering co	GNT road Bhimavaram-2		252830
Sri rama Engineering	Power pet road		
corporation	Bhimavaram-2		668597
	Power pet road		
Surya Engineering works	Bhimavaram-2		253034
	Lakshmi verupet		
Veekay Engineering services	Bhimavaram-2		223214
	Power pet road		
Vijay Krishna Engineering	Bhimavaram-2		223115
Sathya Engineering company	K.N.Road Tadeoakkugydem		221165

The local fabricators were

		CONTACT	
NAME OF THE UNIT	ADDRESS	PERSON	Contact No
Preet Engineers	Secunderabad	Sunder Singh	9848050747
Lakshmi Kumari fabricators	Gudiwada Bhimavaram	Lakshmi kumari	9849042702
Ravi fabricators	Gudiwada Bhimavaram	Ravi	9849042702
Sri Nagaraja Engineering &	Karurr vysya bank street		
design works	Bhimavaram-2		222261

■ The local association is

Ice Factory Welfare Association

Next to SRK Engineering College

1st Floor, Above UTI Bank

BHIMAVARM-2

PH: 08816 -224400

Mr. G.V.Bhima Raju, President, 9848336999

BANKERS

- All the units have some or the other bankers. The major one are
 - Andhra
 - SBI
 - Vijaya
- None of the units have taken loan for any capital equipment.
- The respondents were not aware of CGFTI

ICE PLANT





